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POLK CO.

DYNAMIC MESSAGE SIGNS  
ITS-000-S(407)--25-77  
LETTING DATE  
06/15/2010



Iowa Department of Transportation

Highway Division

PLANS OF PROPOSED IMPROVEMENTS ON THE  
INTERSTATE ROAD SYSTEM  
POLK COUNTY

DYNAMIC MESSAGE SIGNS

VARIOUS LOCATIONS IN DES MOINES METRO AREA

The Iowa Department of Transportation Standard Specifications for Highway and Bridge Construction, series 2009, plus General Supplemental Specifications; and applicable Supplemental Specifications, Developmental Specifications, and Special Provisions, shall apply to construction on this project.

Value Engineering Saves. Refer to Article 1105.15 of the Specifications.

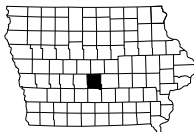
NO MILEAGE SUMMARY

STANDARD ROAD PLANS

105-4  
10-16-07

The following Standard Road Plans shall be considered applicable to construction work on this project.

Number	Date	Sheets	Title
RM-42	04-20-10		Precast Handhole
SI-102	10-20-09		Locations - Type 'B' Signs
SI-113	04-20-10		Support Structures - Steel Breakaway Posts
SI-132	04-20-10		Installation - Type 'B' Signs
TC-1	10-17-06		Work Not Affecting Traffic
TC-283	10-21-08		Surveying Operations
TC-402	04-20-10		Shoulder Closure (Multi-Lane)
TC-418	04-20-10		Lane Closure on Divided Highway



For Project Location Map  
Refer to Sheet No. A.02

REVISIONS

TOTAL  
36

PROJECT IDENTIFICATION NUMBER

10-85-035-010

PROJECT NUMBER

ITS-000-S(407)--25-77

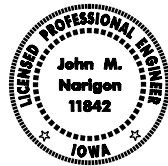
R.O.W. PROJECT NUMBER

INDEX OF SHEETS

No.	Description
A.01	TITLE SHEET
A.02	LOCATION MAP
B.01-B.03	TYPICAL DETAILS
C.01-C.04	QUANTITIES, ESTIMATE REFERENCE NOTES, TABS
N.01-N.06	SITE LOCATION DETAILS
N.07-N.12	SITE CROSS SECTIONS
V.1-V.5	DMS SUPPORT STRUCTURAL DETAILS

INDEX OF SEALS

SHEET NO.	NAME	TYPE
A.01	John M. Narigon	Primary Signature Block
V.1	James R. Hauber	Structural Details

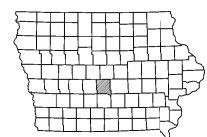


I hereby certify that this plan was prepared by me or under my direct personal supervision and that I am a duly licensed Professional Engineer under the laws of the State of Iowa.

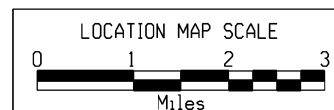
Signature: *John M. Narigon* Date: 04/06/2011  
Printed or Typed Name: John M. Narigon

My license renewal date is December 31, 2011

Pages or sheets covered by this seal:  
A.01-A.02, B.01-B.03, C.01-C.04, N.01-N.12



DMS #656  
I-235 EASTBOUND  
STA. 586+30  
M.P. 11.30



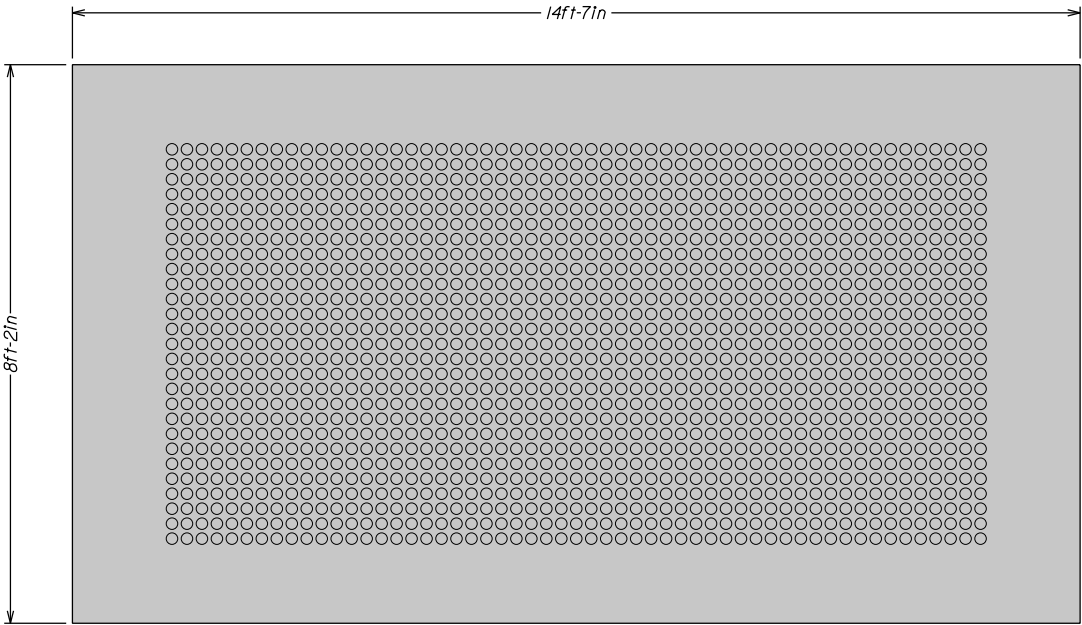
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DIMENSIONAL INFORMATION

Manufacturer: Skyline  
Model Number: VMSLED-L-3-18F-27X55-I  
Type: Full Matrix  
Pixels: 55 x 27 (width x height)

Height: 8'2"  
Width: 14'7"  
Depth: 1'4"

Weight: 1500 lbs.



TRANSPORTATION REQUIREMENTS

All material and equipment necessary to transport the sign to or from the storage site and/or installation site shall be furnished by the Contractor.

The sign shall be transported in the upright position. At no point in time shall the sign be laid on its side, front, or back.

To avoid damage to the sign during transport, consult the sign manufacturer to determine the correct method to secure the sign to the trailer.

Any damage incurred during transportation shall be the responsibility of the Contractor.

STORAGE REQUIREMENTS

All material and equipment necessary to store the sign at the designated site shall be furnished by the Contractor.

The sign shall be stored upright and level. At no point in time shall the sign be laid on its side, front, or back.

The sign must be blocked up at least three inches from the ground. When the sign is not stored on concrete, extra blocking shall be used to provide for settlement.

Remove shipping support legs from the DMS after installation on the support structure.

During transportation and storage, the DMS shall be secured at all times to prevent tipping. The DMS shall be secured with dead man anchors or other suitable methods. The DMS shall not be marred by the selected method. Tipping may be caused by any number of reasons, but high winds and other weather related events are the primary concern while the DMS is on the ground.

Any damage resulting from the failure to properly secure the DMS shall be the responsibility of the Contractor.

ATTACHMENT HARDWARE

All materials necessary to attach the DMS to the support structure will be furnished with the DMS.

LIFTING REQUIREMENTS

The following procedures shall be followed when lifting the sign for either removal or installation, including lifting the sign from the storage site to the trailer or the reverse, and from the trailer to the support structure or the reverse.

The crane and lifting bar shall be rated to lift a minimum of 2000 pounds.

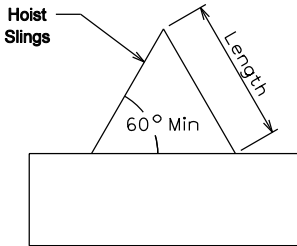
Any damage incurred during lifting shall be the responsibility of the Contractor.

The information presented below is from the literature provided by the manufacturer. Consult the manufacturer for complete lifting requirements.

**\*\* Skyline Sign Lift Procedure \*\***

When removing an existing sign, the pick angles or lifting brackets may need to be furnished by the Contractor. Consult Skyline for specific information about the pick angle or lifting bracket requirements.

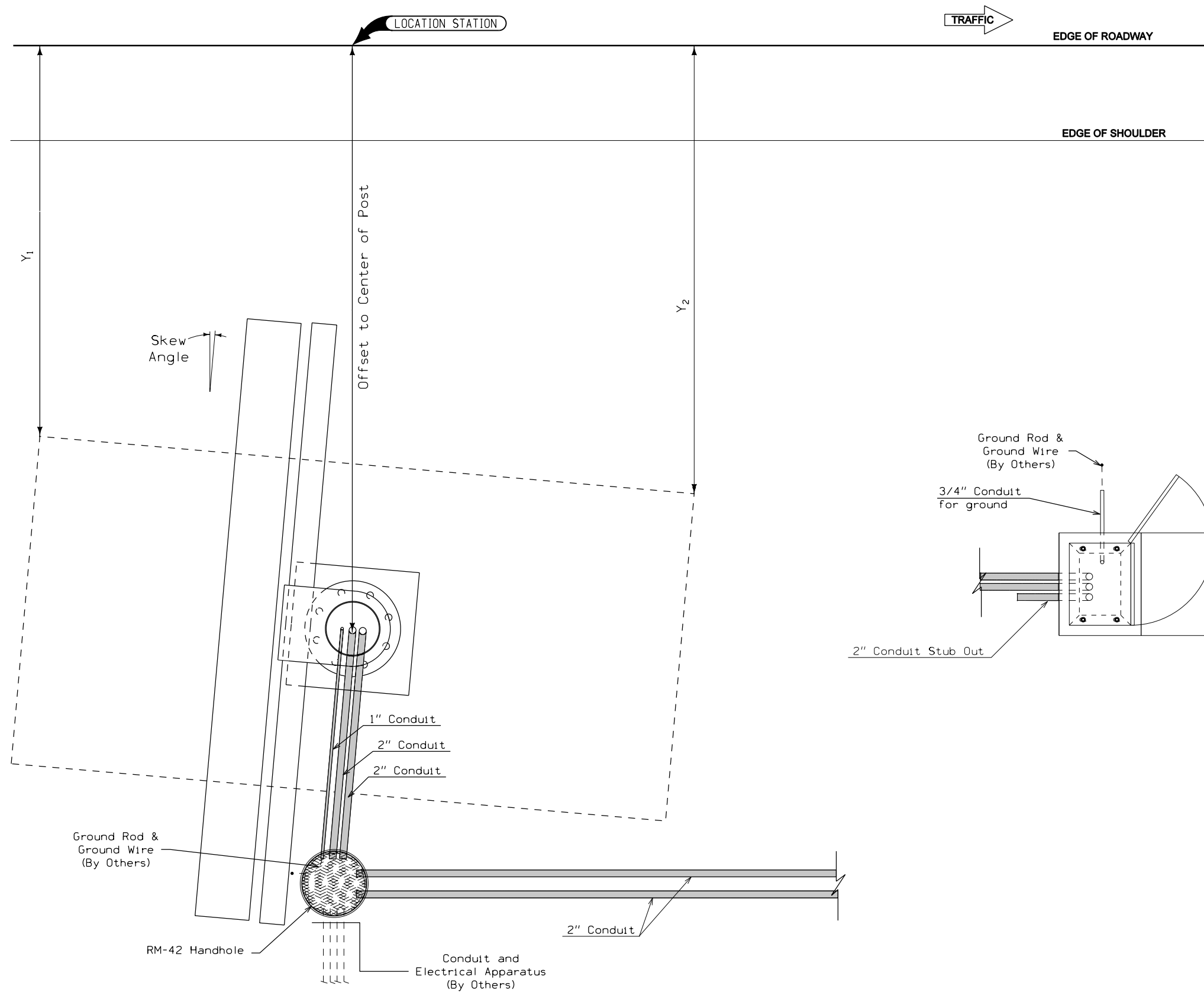
1. When the sign arrives, it should remain secured at all times, either to the trailer or to the crane, until fully mounted on the sign support structure or until secured to the ground.
2. Remove the strapping blocks from the top of the sign to free the brackets to in order to attach the lifting sling.
3. Secure the crane's lifting slings to the sign using the appropriate sling length. Attach the slings to the pick angles on the top of the sign using the appropriate spreader bars and/or clevises. Calculate the hoisting sling's length by measuring the distance between the pick angles and a minimum 60° inside angle with the sign.



4. Lift the sign into position.
5. If applicable, remove any shipping support legs from the underside of the DMS, and lifting support angles from the top of the DMS. Plug and seal all openings as per the manufacturer's requirements. Any damage incurred by improperly sealed openings shall be the responsibility of the Contractor.

DETAILS OF ROADSIDE  
DYNAMIC MESSAGE SIGN

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PLAN VIEW

SITE INSTALLATION NOTES:

Contractor is to install the sign footing, sign support structure, DMS, the ground cabinet footing, ground cabinet, RM-38 junction box, and conduit between the handhole and each footing.

All wiring for communications, electrical service, and grounding will be completed by the DOT.

The DOT will furnish the ground cabinet to be installed.

The ground cabinet footing shall be located within 25 feet of the RM-38 junction box, beside or behind the DMS and oriented as indicated relative to traffic. In locations with a ditch, the footing shall not be located within the ditch bottom, but should be located beyond the top of the backslope, if possible. The Engineer shall approve the location and orientation prior to placement of the footing.

Install socket type bell ends on conduit protruding from the footing. Finished conduit (including bell end) is to protrude 5 to 6 inches from the top of footing.

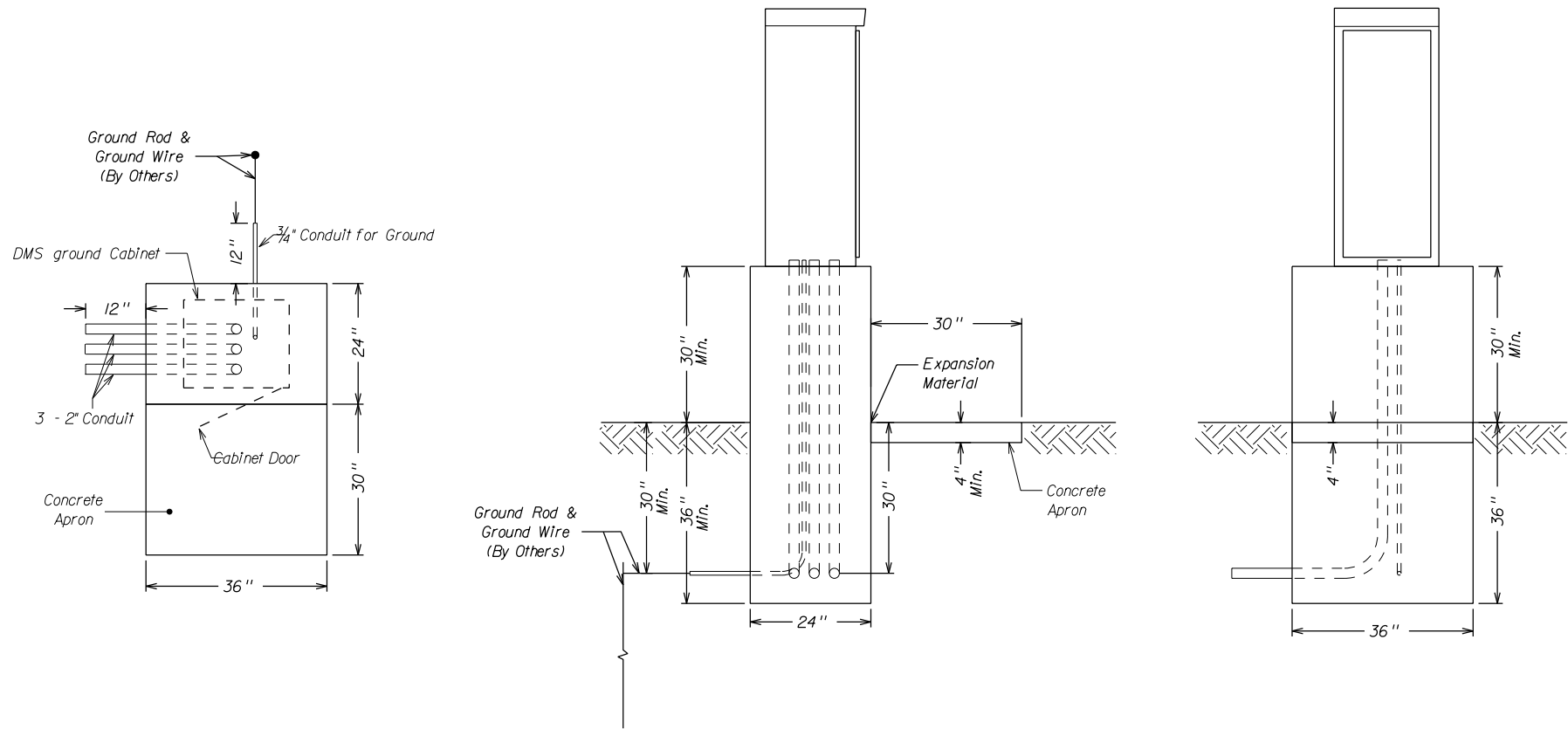
Mark the locations of all conduit entering the sign support structure footing and the ground cabinet footing. Locate marks on the side the conduit enters, near the top, to ensure visibility after backfilling and shaping.

Install handhole and conduit and complete site restoration per section 2523.

SITE INSTALLATION  
DETAILS FOR ROADSIDE  
DYNAMIC MESSAGE SIGN



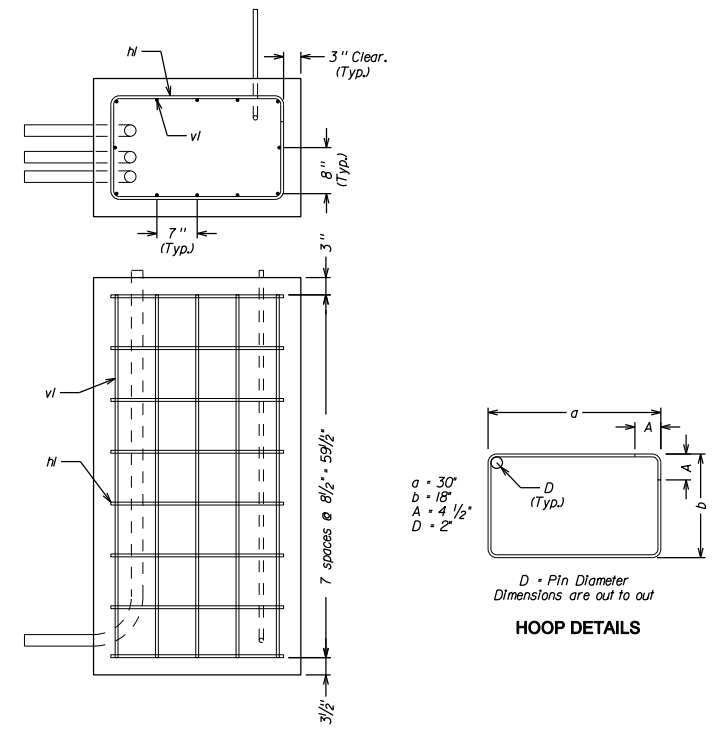
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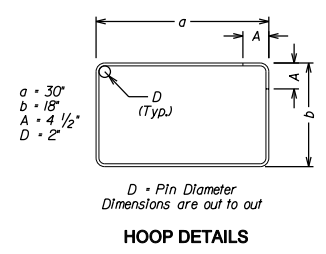
Top View

Side View

Front View



Reinforcing Details



Center DMS Cabinet on footing and attach with pull out anchors. Refer to IM 453.09 for approved anchors.

Center conduits in the footing. Prior to pouring the footing, confirm that no conflicts exist between the conduit placement and the ground cabinet. Maintain at least 2" of clearance to the edge of the ground cabinet.

Cap all open ends of conduit before backfilling. For future reference, mark the locations of all conduit entering the footing on the side which the conduit enters. Locate marks near the top to ensure they remain visible after backfilling and shaping.

Install socket type bell ends on conduit protruding from the footing. Finished conduit (including bell end) is to protrude 5 to 6 inches from the top of footing.

Use Class C Structural Concrete for the footing. Meet the requirements of section 2403 for placement of the concrete. The top of the footing is to be level, and the top edges rounded with an edger. Provide forms of sufficient strength to prevent warping, bulging, or other deflections.

Epoxy coated reinforcement to meet the requirements of section 2404.

Conduit, excavation, backfilling, and site restoration to meet the requirements of section 2523.

EPOXY COATED REINFORCEMENT QUANTITIES				
per footing				
BAR	QTY	SIZE	LENGTH	WEIGHT
v1	12	#4	59 1/2	39.8
h1	7	#4	105	46.7
Total Weight				86.5

CONCRETE QUANTITIES	
per footing location	
Footing	1.22 cu yd
Pad	0.09 cu yd

DMS GROUND CABINET FOOTING DETAILS

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skenton

ESTIMATED PROJECT QUANTITIES					
ITEM NO.	ITEM CODE	ITEM	UNIT	TOTAL	AS BUILT QUAN.
1	2401-6745355	REMOVAL OF CONCRETE FOOTINGS OF HIGHWAY SIGNS	EACH	2	
2	2402-2720000	EXCAVATION, CLASS 20	CY	200	
3	2403-0100000	STRUCTURAL CONCRETE (MISCELLANEOUS)	CY	63.5	
4	2404-7775005	REINFORCING STEEL, EPOXY COATED	LB	5,985	
5	2524-6765010	REMOVE AND REINSTALL SIGN AS PER PLAN	EACH	1	
6	2524-9081275	CONCRETE FOOTING FOR BREAKAWAY SIGN POST, 2'-8" DIA. X 7'-6"	EACH	2	
7	2524-9281210	STEEL BREAKAWAY SIGN POSTS FOR TYPE A OR B SIGNS, W 8 X 21	LF	40.3	
8	2526-8285000	CONSTRUCTION SURVEY	LS	1.00	
9	2528-8445110	TRAFFIC CONTROL	LS	1.00	
10	2533-4980005	MOBILIZATION	LS	1.00	
11	2599-9999005	ROADSIDE DYNAMIC MESSAGE SIGN, INSTALL	EACH	5	
12	2599-9999005	STEEL DYNAMIC MESSAGE SIGN SUPPORT	EACH	5	

ESTIMATE REFERENCE INFORMATION		
ITEM NO.	ITEM CODE	DESCRIPTION
1	2401-6745355	<p>REMOVAL OF CONCRETE FOOTINGS OF HIGHWAY SIGNS Refer to Tabulation REMOVAL and SIGN-NOTE.</p> <p>Concrete footings or parts of concrete footings removed shall become the property of the Contractor, and shall be removed in accordance with Article 1104.08.</p> <p>Where portions of the existing concrete footings lie wholly or partially within limits for a new structure (culvert, concrete footing, or other), the footing shall be removed as necessary to accommodate construction of the proposed structure.</p> <p>METHOD OF MEASUREMENT: The Engineer will count each concrete footing of highway sign removed.</p> <p>BASIS OF PAYMENT: For each concrete footing for concrete footing of highway sign removed, the Contractor shall be paid the contract unit price. This payment shall be full compensation for furnishing all material, equipment, and labor and for the performance of all work necessary for removal of the concrete footings from the project and for any backfilling made necessary by these operations.</p>
2	2402-2720000	<p>EXCAVATION, CLASS 20 Refer to Tabulation 192-1</p>
3	2403-0100000	<p>STRUCTURAL CONCRETE (MISCELLANEOUS) Refer to Tabulation 192-1 and "V" sheets for details.</p>
4	2404-7775005	<p>REINFORCING STEEL, EPOXY COATED Refer to Tabulation 192-1 and "V" sheets for details.</p>
5	2524-6765010	<p>REMOVE AND REINSTALL SIGN AS PER PLAN Refer to Tabulations 190-50 and 190-62.</p> <p>The Contractor shall remove each sign and the hardware used to secure the sign to another sign, posts, or sign support structure. For signs mounted directly to posts, removal of the sign shall include removal of the posts. Posts may be either wood posts or steel breakaway sign posts. The removal of concrete footings for steel breakaway sign posts will be measured and paid for separately.</p> <p>Holes remaining from the removal of wood posts shall be backfilled with suitable earth to the original level or to the natural ground surface in accordance with Article 2402.09 of the Standard Specifications. All steel posts removed shall become the property of the Contractor. Unless otherwise noted, wood posts removed shall remain the property of DOT. The Contractor shall deliver the wood posts to a DOT storage area within 50 miles, as designated by the Engineer.</p> <p><b>** The existing sign shall remain in place until new breakaway steel sign posts are installed. Sign shall be removed and immediately reinstalled on new breakaway steel sign posts as per plan.</b></p> <p>The Contractor shall furnish all necessary hardware to install the signs. When the new installation is similar to the original installation, unless otherwise noted, the existing hardware may be used to reinstall the sign.</p> <p>Signs damaged by the Contractor's activities shall be replaced at the Contractor's expense. Replacement materials shall be new. The DOT will furnish all details necessary for fabrication of the replacement materials.</p> <p>METHOD OF MEASUREMENT: The Engineer will count each sign removed and reinstalled.</p> <p>BASIS OF PAYMENT: For each sign removed and reinstalled, the Contractor shall be paid the contract unit price.</p>

ESTIMATE REFERENCE INFORMATION		
ITEM NO.	ITEM CODE	DESCRIPTION
6	2524-9081275	<p>CONCRETE FOOTING FOR BREAKAWAY SIGN POST, 2'-8" DIA. X 7'-6" Refer to Tabulation 190-50 for details.</p>
7	2524-9281210	<p>STEEL BREAKAWAY SIGN POSTS FOR TYPE A OR B SIGNS, W 8 X 21 Refer to tabulations SIGN-NOTE and 190-50.</p>
8	2526-8285000	<p>CONSTRUCTION SURVEY - -</p>
9	2528-8445110	<p>TRAFFIC CONTROL Refer to Tabulation 108-23 and Sheet J.01.</p>
10	2533-4980005	<p>MOBILIZATION - -</p>
11	2599-9999005	<p>ROADSIDE DYNAMIC MESSAGE SIGN, INSTALL Refer to Tabulation 192-1 and "V" sheets.</p> <p>Work shall consist of furnishing all labor, equipment, and materials to construct a dynamic message sign (DMS), generally including, but not limited to:</p> <ul style="list-style-type: none"><li>- attachment of the DMS to the support structure</li><li>- construction of the ground cabinet footing</li><li>- installation of an RM-38 junction box</li><li>- installation of the conduit between the sign support structure footing and the ground cabinet footing</li><li>- installation of the ground cabinet</li><li>- transport DMS and associated appurtenances from storage area</li><li>- remove existing 3' "Z" brackets on back of signs and replace with DOT provided 5" "Z" brackets</li></ul> <p>The Roadside DMS vendor is Skyline Products, Inc. of Colorado Springs, Colorado. The following items will be provided by the DOT or the DMS vendor: DMS, DMS-to-sign support structure attachment hardware, and ground cabinet. The Contractor shall assume full responsibility for the DOT furnished materials prior to accessing them. This assumption of responsibility shall be documented with an itemized invoice clearly identifying each item and shall be signed and dated on a signed invoice, the default date of assumption of responsibility for these materials shall be the date the contract between the DOT and the Contractor is signed.</p> <p>Upon the assumption of responsibility for any and all materials, the Contractor shall be wholly liable for safe storage, and installation of the equipment. Any damaged equipment shall be replaced at the Contractor's expense, without additional compensation. The DMS's and related equipment are stored in the Iowa DOT Des Moines North Maintenance Facility in Des Moines, IA.</p> <p>METHOD OF MEASUREMENT: The Engineer will count the number of Roadside DMS signs installed. BASIS OF PAYMENT: The Contractor shall be paid the contract unit price for each Roadside DMS sign installed. This payment shall be full compensation for furnishing all material, equipment (except as noted above) and labor and for the performance of all work necessary, including transport of all provided materials from their present location, to provide the DMS installation.</p>
12	2599-9999005	<p>STEEL DYNAMIC MESSAGE SIGN SUPPORT For the fabrication and installation of steel sign supports, refer to the V sheets for dimensions and details. These items shall be constructed as per section 2423.</p>

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# SIGNING NOTES

SIGN-NOTE  
09-25-02

## GENERAL:

Materials and construction shall conform to the requirements of the applicable sections of the "Iowa Department of Transportation Standard Specifications for Highway and Bridge Construction, series 2009" plus General Supplemental Specifications; and applicable Supplemental Specifications, Developmental Specifications, and Special Provisions.

The exact location of installation for any item is subject to approval by the engineer.

Before excavation, the contractor shall check for the locations of utilities, drainage structures and other facilities in the construction area. Any damage to such facilities due to the contractor's activities shall be repaired at his expense.

During construction of this project the contractor will be required to coordinate his operations with those of other contractors working within the same area.

The following shall apply for both English and Metric projects.

All sign details shown in the plans are in English units because the signs are manufactured using English units. If the project is in Metric units, the outside dimensions of each sign are shown in both units.

All bid quantities have been shown in the units of the project.

The following tolerances will be allowed on all signs:

Accumulation error of not greater than +/- 0.50" per line of copy, not greater than +/- 0.50" for spacing between lines of copy, and the margin between lines of copy and the inside edge of the sign border.

The following tolerances will be allowed on each letter or numeral: (The measurements will be made to the nearest inch.)

nominal height	variation in height	variation in width
4" thru 12"	-1/8" to +3/8"	-1/4" to +1/4"
over 12"	-1/8" to +3/8"	-3/8" to +3/8"

Type B signs can be separated into two categories:

Major Guide Signs, and  
Minor Guide Signs

Major Guide Signs include the advance and exit direction guide signs for an Interchange or Intersection.

Minor Guide Signs include all other guide signs such as next exits signs, supplemental guide signs, logo signs, exit gore signs, post-interchange mileage signs, ramp destination signs, and ramp logo signs for an Interchange; and destination signs along sideroads.

Type A signs are not separated into categories, but special consideration should be given to regulatory signs.

Existing Type B signs shall remain in place until the new replacement signs are installed. If construction activities require the removal of a sign prior to installation of the replacement sign, the existing sign may be relocated to temporary posts, or a temporary plywood sign may be installed to replace the existing sign.

Existing non-regulatory Type A signs are NOT required to remain in place until installation of a replacement sign. Existing regulatory Type A signs, particularly Stop signs, should not be removed until the replacement sign is installed. This guideline may not apply if the traffic control plans have sufficient temporary signing.

During the replacement or modification of signs, no more than one of the major guide sign for each direction of travel at an interchange shall be out of service at any one time. No major guide sign shall be out of service for more than 8 hours. Minor guide signs shall not be out of service for more than 24 hours.

Existing signs and posts shall be removed within 24 hours following the installation of a new replacement sign.

SIGNING NOTES	SIGN-NOTE 09-25-02
In any case where the plans call for a new sign and posts to be installed at the same station location and offset as an existing sign, the new posts will be installed at a minimum of either 5 ft (1.5 m) ahead or behind the existing sign installation. Whenever posts for a replacement sign are erected directly in front of an existing sign, the new replacement sign shall be installed and the existing sign installation shall be removed within 24 hours of the time that the new posts are erected.	
Where signs are located behind guardrail, the near edge of the sign shall be a minimum of 3 ft (1 m) behind the guardrail posts. The engineer may approve reducing this distance to a minimum of 1 ft (0.3 m) where field conditions warrant.	
Unless otherwise noted, auxiliary panels such as exit number panels shall remain or be reattached to the sign using the existing mounting hardware. Also, when replacing an existing logo sign with a new logo sign, the business logo panel(s) will be removed from the existing sign and attached to the new sign as directed by the engineer. Care should be taken to prevent damage to the auxiliary or logo panels when removing and reattaching them. This work shall be considered incidental and no separate payment will be made.	
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In the location columns of Tabulation TYPE-B, the following symbols are used:	
(R) = Ramp	
(X) = Crossroad/Intersecting Road at Interchange	
(M) = Metric Station Number	
(L) = Left Side of Roadway	
-----	
The following notes shall apply to the corresponding sign installations shown on the plan sheets and listed in the tabulations.	
IB	INSTALL NEW TYPE B SIGN
IA	INSTALL NEW TYPE A SIGN
The Contractor shall install new signs at the locations identified in the plans.	
For installation of new signs on existing posts:	
- If the new sign is taller than the existing sign, the Contractor shall furnish the necessary hardware to extend the sign above the posts. Refer to Standard Road Plan SI-132.	
- If the new sign is shorter than the existing sign,	
for wood posts, the Contractor shall install the sign at the proper height and cut off the excess post length.	
for steel posts, the Contractor shall install the sign at the top of the posts.	
For installation of new signs on an existing sign support structure, refer to note (L).	
All costs incurred for mounting hardware, extension of signs above existing posts, and cutting off wood posts shall be considered incidental to the price bid for Type A or Type B signs.	
MS	MODIFY EXISTING SIGN ASSEMBLY
The Contractor shall modify the copy on the existing sign as shown in the plan.	
Existing copy which is removed shall delivered to a DOT storage area within 50 mi (80 km), as designated by the Engineer.	
The Contractor shall install the new copy as needed to make the sign modifications.	
All costs for copy removal, delivery to a DOT storage area, and installation of new copy shall be included in the price bid for sign modification.	

SIGNING NOTES	SIGN-NOTE 09-25-02
MB	INSTALL SPECIAL MOUNTING BRACKET
Special mounting brackets shall be installed at the locations identified in the plans. Refer to the tabulations TYPE-A, MILEPOST, and/or MNT-BRK details.	
PW	INSTALL NEW WOOD POSTS
PB	INSTALL NEW BREAKAWAY STEEL POSTS AND FOOTINGS
New wood posts or breakaway steel posts and footings shall be installed at the locations indicated in the plans. Refer to tabulations TYPE-A and TYPE-B for post size and footing information.	
If note (RR) accompanies either (PW) or (PB), an existing sign will be installed on the new posts.	
RR	REMOVE AND REINSTALL EXISTING SIGN:
Existing major Type B guide signs on posts shall not be removed until the new posts are installed. Then the sign shall be removed and promptly installed at the new location.	
Existing major Type B guide signs on overhead support structures, minor Type B guide signs, plywood signs, and Type A signs may be removed and stored. The Contractor may remove the signs and transport them to a DOT storage area within 50 mi (80 km), as designated by the Engineer. The Contractor shall transport the signs back to the job site when ready for installation at the new location.	
Signs damaged by the Contractor's activities shall be replaced at the Contractor's cost.	
All costs for the sign removal, delivery to the DOT storage area (if applicable), and reinstallation shall be included in the price bid for remove and reinstall existing sign.	
RA	REMOVE EXISTING TYPE A SIGN ASSEMBLY
RB	REMOVE EXISTING TYPE B SIGN ASSEMBLY
A Type A Sign Assembly consists of	
- one or more signs,	
- installed on one or more wood posts,	
- either directly mounted to the post, or mounted to the post with special sign mounting brackets.	
A Type B Sign Assembly consists of	
- the main sign,	
- all auxiliary signs and brackets, and	
- the wood or steel posts.	
Unless stated otherwise in the plans, all posts shall be removed with the signs and brackets.	
The Contractor shall remove each sign assembly identified in the plans. Steel posts removed shall become the property of the Contractor. All other materials removed shall remain the property of the DOT.	
Each sign assembly removed, shall be disassembled before delivery to the DOT. For Type A sign assemblies, the Contractor shall unbolt all signs, special mounting brackets, and posts from each other. For Type B sign assemblies, the Contractor shall unbolt all extruded aluminum panels, brackets, and posts from each other. Care should be taken not to damage the disassembled materials.	
Holes remaining from the removal of wood posts shall be backfilled and restored to the normal surrounding conditions. This work shall be considered incidental and no separate payment will be made.	
The Contractor shall deliver the removed signs, special sign mounting brackets, extruded aluminum panels, and wood posts to a DOT storage area within 50 mi (80 km), as designated by the Engineer.	

SIGNING NOTES	SIGN-NOTE 09-25-02
The concrete footings for steel posts are not considered part of the sign assembly.	
All costs for the sign assembly removal and disassembly, post removal (if applicable), restoration of the surrounding conditions, and delivery to the DOT storage area shall be included in the price bid for removal of sign.	
RF	REMOVE EXISTING CONCRETE FOOTING FOR STEEL POST
Existing concrete footings shall be removed to a depth of 1 ft (0.3 m) below ground. The remaining holes shall be backfilled and restored to the normal surrounding conditions. This work shall be considered incidental and no separate payment will be made.	
RS	REMOVE EXISTING TYPE B SIGN SUPPORT STRUCTURE
The following are considered Type B Sign Support Structures:	
- overhead sign truss and footings,	
- cantilevered sign truss and footing, or	
- bridge mounted brackets.	
For removal purposes, wood and steel posts are not considered Type B Sign Support Structures.	
Unless otherwise directed in the plans, the existing overhead trusses, cantilevered trusses, and bridge brackets, which are removed, shall become the property of the Contractor. If stated in the plan, the Contractor shall deliver the overhead trusses, cantilevered trusses, and bridge brackets to a DOT storage area within 50 mi (80 km), as designated by the Engineer.	
All costs for the sign support structure removal, delivery to the DOT storage area (if applicable), and restoration of the surrounding conditions shall be included in the price bid for removal of sign support structure and footing.	
L	MODIFY SIGN SUPPORT ANGLES NEEDED TO INSTALL SIGNS ON EXISTING SIGN SUPPORT STRUCTURES
Refer to the sign support structure details for information on the required angle brackets.	
Provided all specifications are met, the existing sign support angles may be reused. Existing sign support angles to be reused shall only be installed on the sign support structure from which they were removed.	
Any sign support angles removed and not reused shall become the property of the Contractor.	
When reusing the existing sign support angles with a shorter replacement sign, the sign support angles may need to be trimmed. Refer to the sign support structure details to determine if and where to trim the sign support angles.	
Existing fasteners shall not be reused. New stainless steel bolts and nuts shall be used to install the existing or new sign support angles to the sign support structure.	
Payment will not be made for the removal of existing sign support angles. This work shall be included in the price bid for removal of the sign.	
Payment will not be made for reinstallation, and/or modification of existing sign support angles; furnishing and installation of new sign support angles (if required); and furnishing and installation of new fasteners. This work shall be included in the price bid for Type B signs.	



4/16/2010 jnaritgo W:\Projects\85035010\01 TrafEng\Signing\25-77-000S-407\7200S-407.d01

TABULATION OF MATERIALS FOR TYPE 'B' SIGNS

190-50  
08-22-06

SIGN NUMBER						DIR OF TRAVEL	SIGN LOCATION	FAB INFO				WOOD POSTS			STEEL BREAKAWAY POSTS								INSTALLATION			SEE SIGNING NOTES	REMARKS																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																													
NO.	RTE.	CO.	EXIT NO.	ROAD ID M,R,S	SEQ. NO.							4X6			W8x21			FOOTING 2'8"x7'6" (each)	W12x26									FOOTING 2'8"x9' (each)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																												
												SIGN WIDTH (ft)	SIGN HEIGHT (ft)	NEW AREA (SQ. ft)	L (ft)	M (ft)	R (ft)		L (ft)	M (ft)	R (ft)	L (ft)							M <sub>1</sub> (ft)	M <sub>2</sub> (ft)	R (ft)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
							M.P.		STATION	TYPE	DIM "X" (ft)												DIM "Y" (ft)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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\* DIMENSIONS SHOWN ARE FOR ESTIMATING PURPOSES ONLY. THE CONTRACTOR SHALL VERIFY ALL DIMENSIONS IN THE FIELD BEFORE DETAILING SHOP DRAWINGS.

TABULATION OF EXISTING SIGNS TO BE REMOVED

190-62  
08-24-06

SIGN NUMBER OR DESCRIPTION	LOCATION STATION (approximate)	DIR OF TRAVEL	TYPE "A" SIGN ASSEMBLY (each)	TYPE "B" SIGN ASSEMBLY (each)	REMOVE & REINSTALL EXISTING SIGNS		CONCRETE FOOTING (each)	SUPPORT STRUCTURE & FOOTING (each)	APPLICABLE SIGNING NOTES	REMARKS
			(RA)	(RB)	TYPE "A" (each)	TYPE "B" (each)				
					(RR)	(RR)				
Supplemental Guide	245+20 (M)	WB				1	2		RR/RF	REINSTALL AT STA. 248+00 (M)
TOTALS			0	0	0	1	2	0		

TABULATION OF MATERIALS FOR STEEL ROADSIDE DMS SIGN SUPPORT

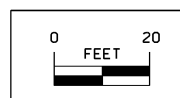
Refer to Site Installation Details on Sheet B.02, the "N" Sheets and "V" Sheets.

192-1  
03-17-09

DMS NUMBER	LOCATION				HORIZONTAL OFFSET TO CENTER OF POST (Ft)	SKEW ANGLE (Degrees)	OFFSETS TO NEAR CORNERS OF FOOTING		LENGTH OF POST (Ft)	FOUNDATION QUANTITIES		
	ROUTE	STATION	MILEPOST	DIR OF TRAVEL			Y <sub>1</sub> (Ft)	Y <sub>2</sub> (Ft)		EXCAVATION (CLASS 20) (Cu Yd)	REINFORCING - EPOXY- COATED STEEL (Lb)	STRUCTURAL CONCRETE (Cu Yd)
653	I-80	1283+00	122.07	EB	40 <sup>(1)</sup>	7	32.85 <sup>(1)</sup>	34.81 <sup>(1)</sup>	20	40	1120	11.5
654	Ia 141	47+00	154.6	SB	30 <sup>(1)</sup>	6	23.48 <sup>(1)</sup>	25.15 <sup>(1)</sup>	21	40	1120	11.5
655	I-80	245+10 (M)	132.38	WB	40 <sup>(1)</sup>	7	32.85 <sup>(1)</sup>	34.81 <sup>(1)</sup>	30	40	1120	11.5
656	I-235	586+30	11.30	EB	22 <sup>(1)</sup>	5	16.79 <sup>(1)</sup>	18.18 <sup>(1)</sup>	19	40	1120	11.5
657	I-80	1281+00	141.40	WB	40 <sup>(1)</sup>	13	32.56 <sup>(1)</sup>	36.16 <sup>(1)</sup>	24	40	1120	11.5
TOTALS										200	5600	57.5

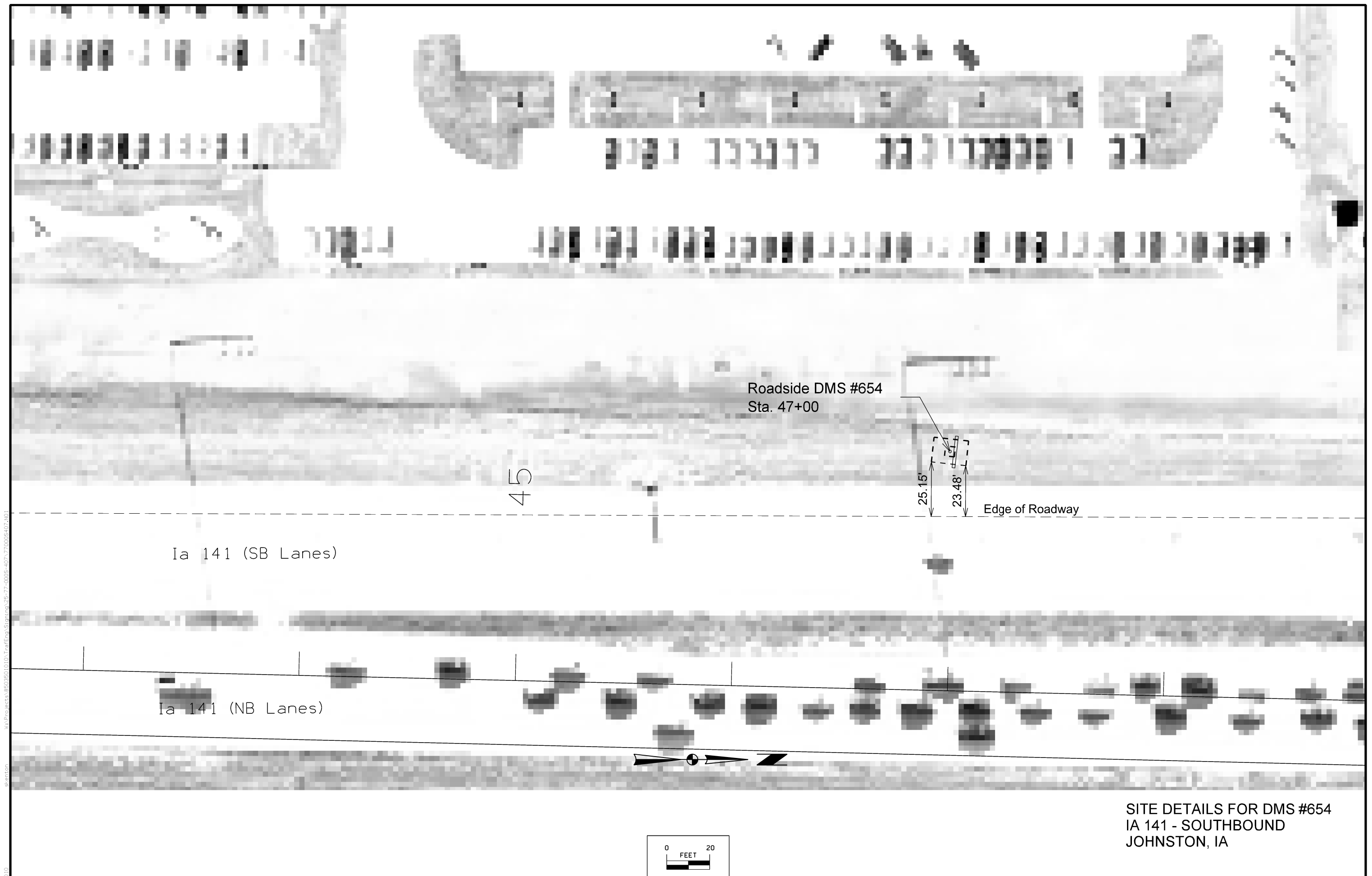
<sup>(1)</sup> Measured from back of curb or edge of outside lane.

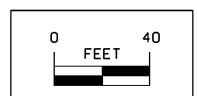
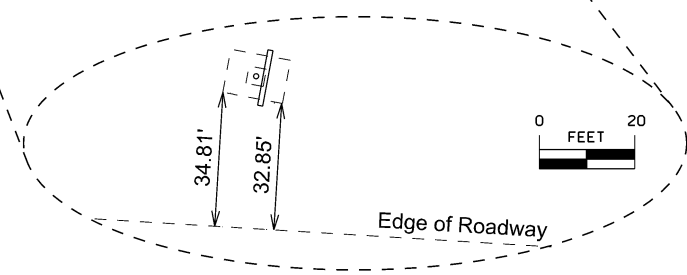
4/5/2010 skenton \\s:\projects\850350\01\01\Traffic\Signing\25-77-000S-407\77000S407.N01



SITE DETAILS FOR DMS #653  
I-80 - EASTBOUND  
WEST DES MOINES, IA

4/5/2010 skenton \\s:\projects\850350\0101\Traffic\Signage\25-77-000S-407\70005407.001





SITE DETAILS FOR DMS #655  
I-80 - WESTBOUND  
JOHNSTON, IA

4/5/2010  
skenton  
\\projects\850350\01\01\Traffic\Signage\25-77-000-S(407)--25-77\000-S(407)--25-77



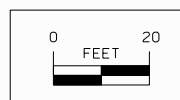
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jnarigo

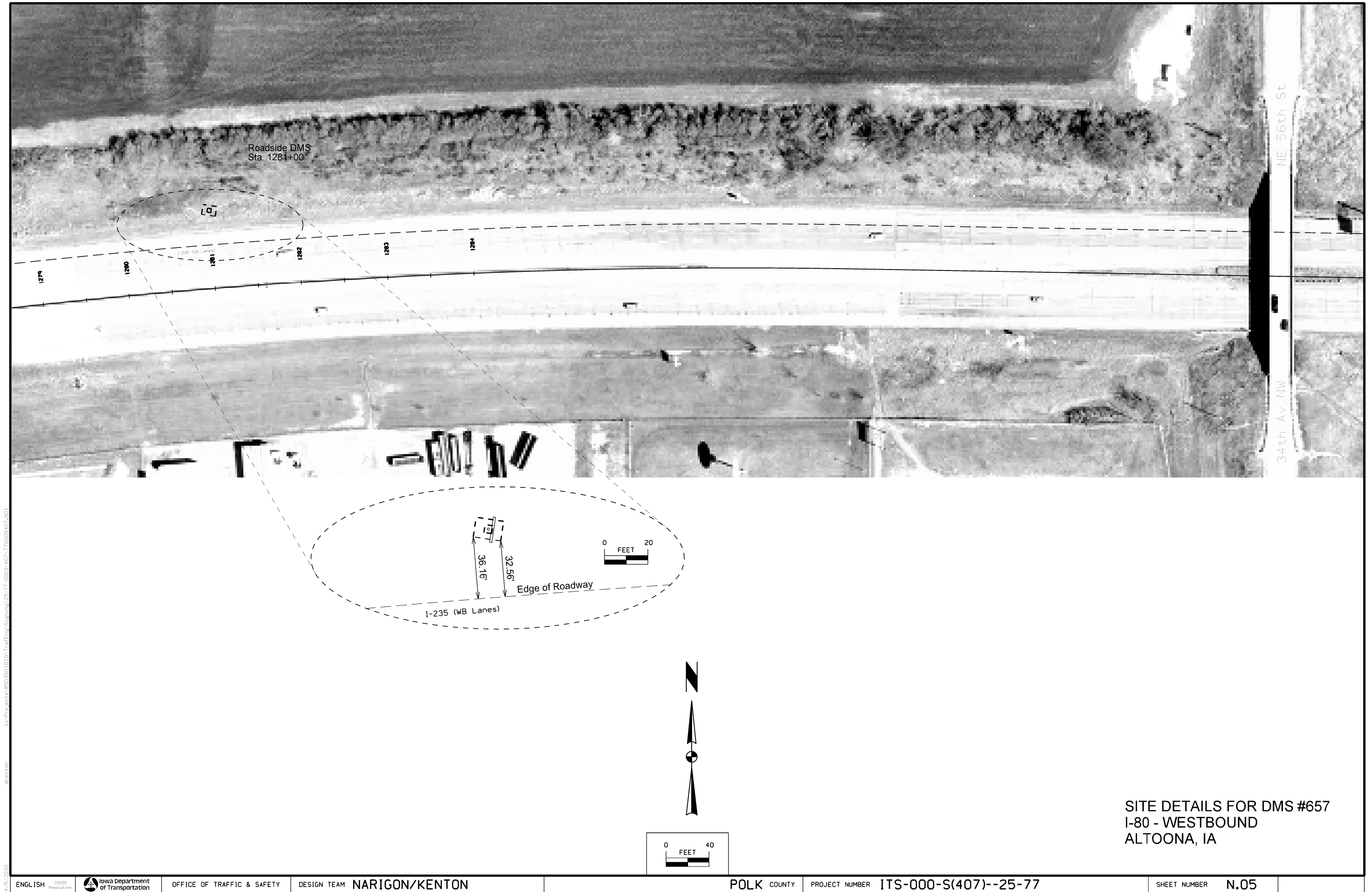
4/16/2010



**SITE DETAILS FOR DMS #656  
I-235 - EASTBOUND  
DES MOINES, IA**

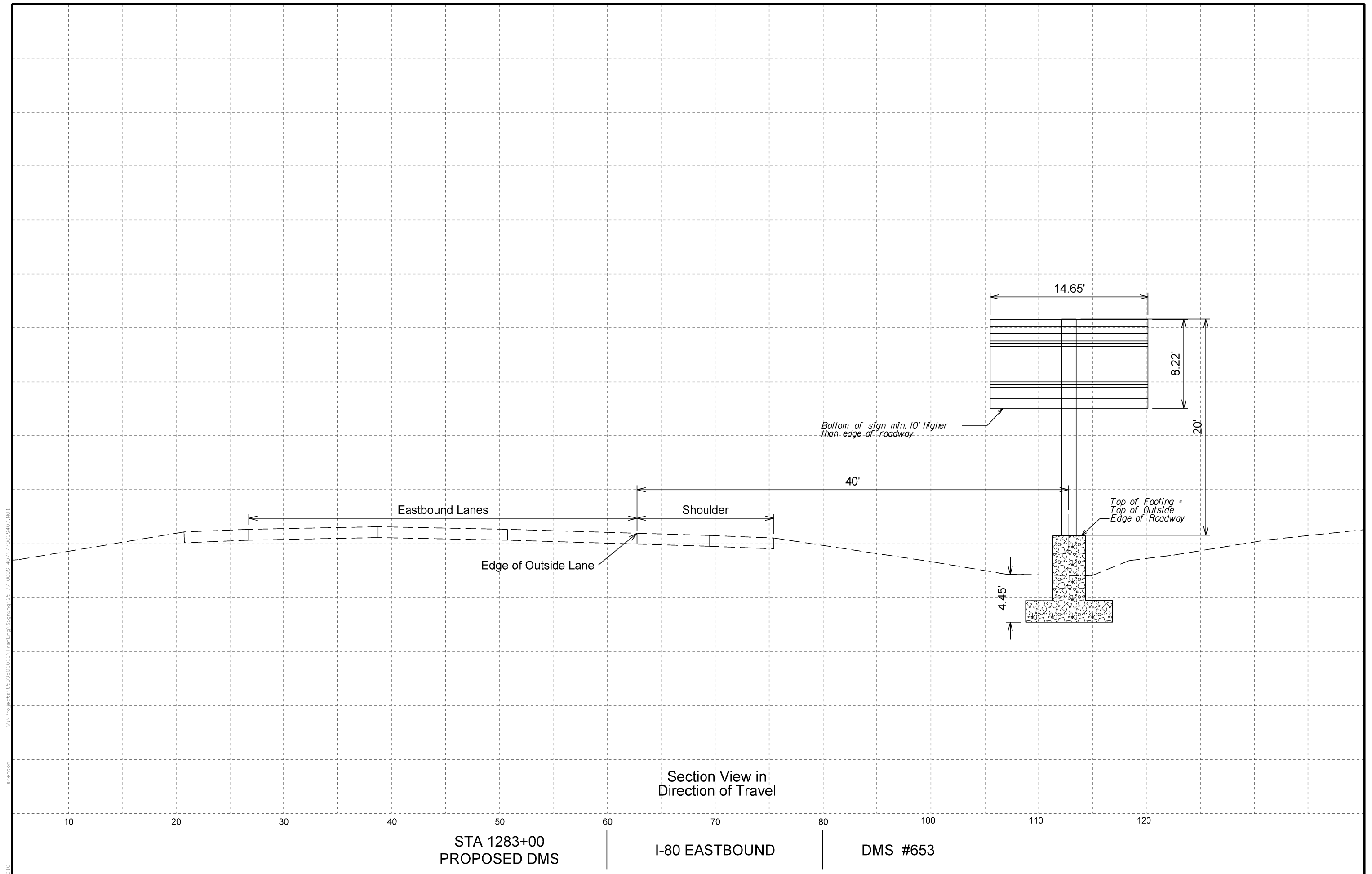


4/5/2010 skenton \\s\Projects\850350\01\01\Traffic\Signage\25-77-000S-407\77000S407.001

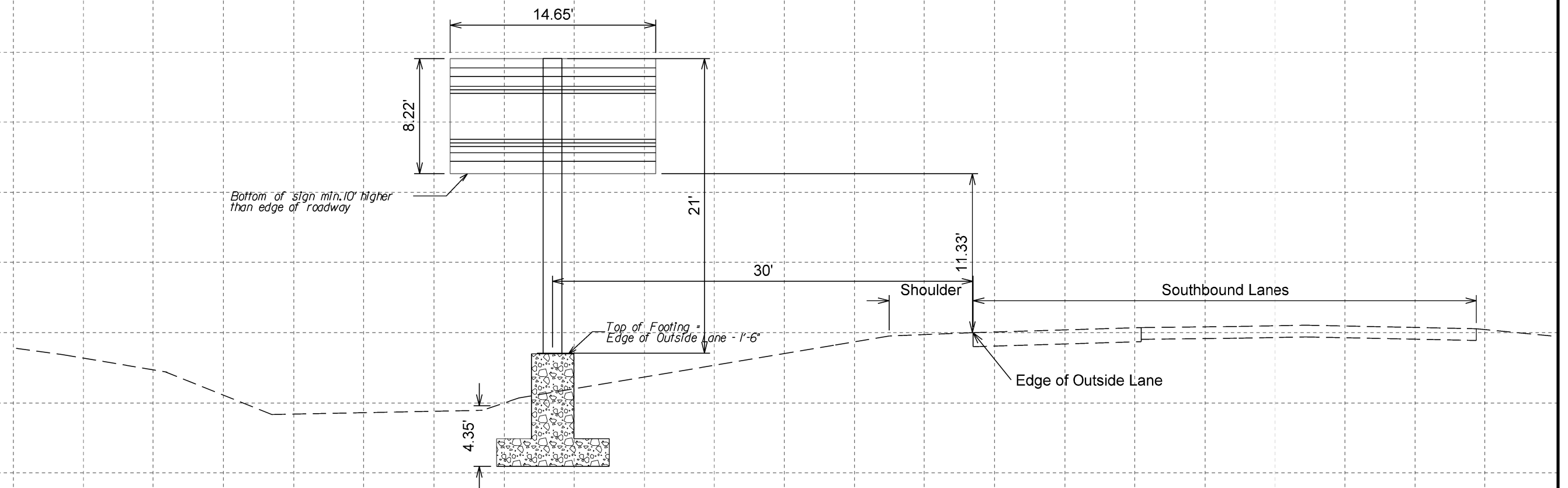


SITE DETAILS FOR DMS #657  
I-80 - WESTBOUND  
ALTOONA, IA

4/5/2010 skenton  
I:\Projects\850350\0101 TrafEng\Signand\25-77-000S-407-S(407)000407.001



4/5/2010 skenton W:\Projects\850350\0101\Traffic\Signs\25-77-000S-407\77000S407.dwg



130 120 110 100 90 80 70 60 50 40

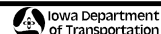
STA 54+00  
PROPOSED DMS

IA 141 SOUTHBOUND

DMS #654

ENGLISH

10000  
Resolution



OFFICE OF TRAFFIC & SAFETY

DESIGN TEAM NARIGON/KENTON

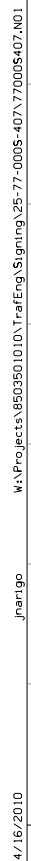
POLK COUNTY

PROJECT NUMBER

ITS-000-S(407)--25-77

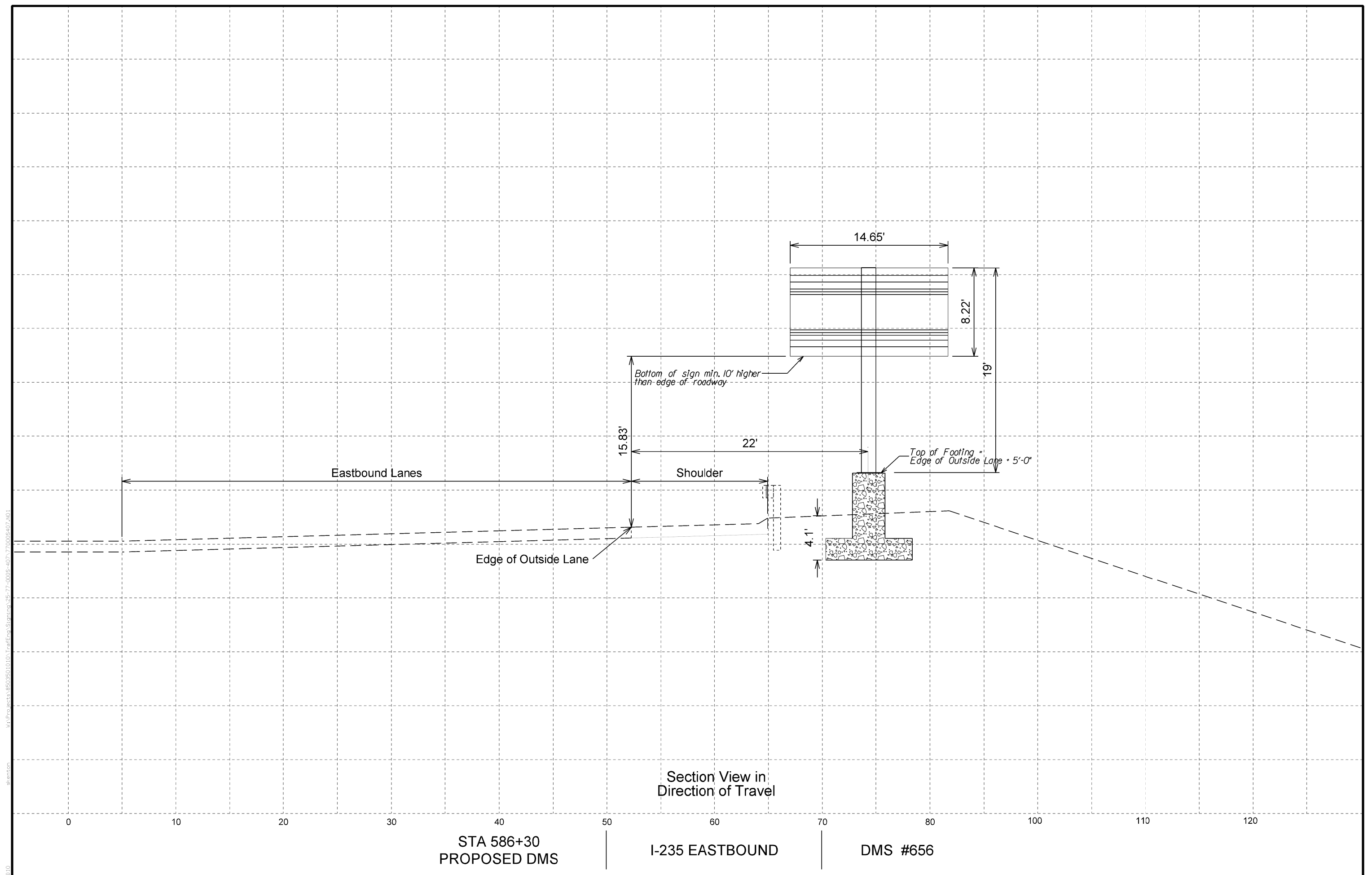
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N.07

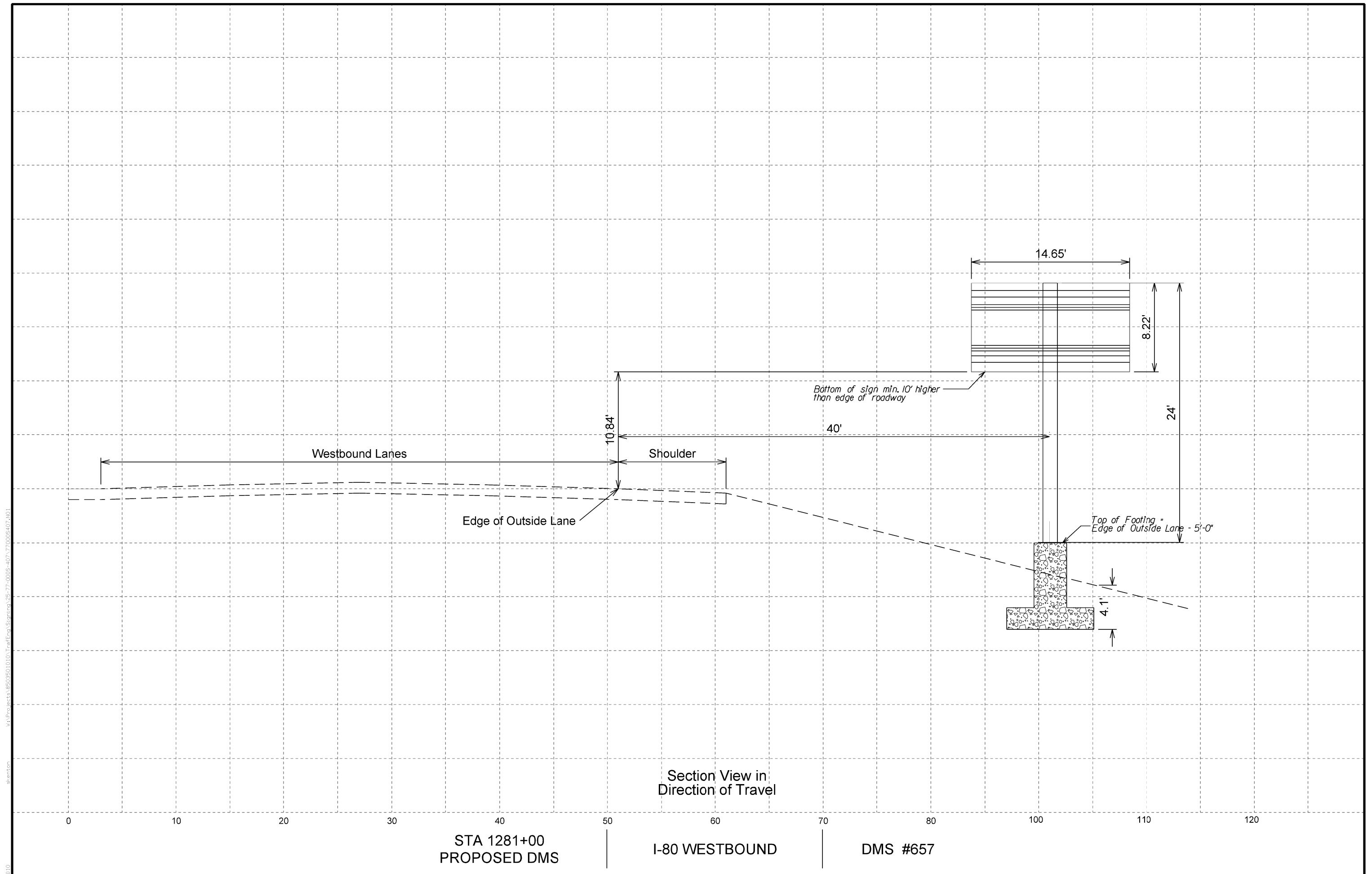


SHEET NUMBER	N.08
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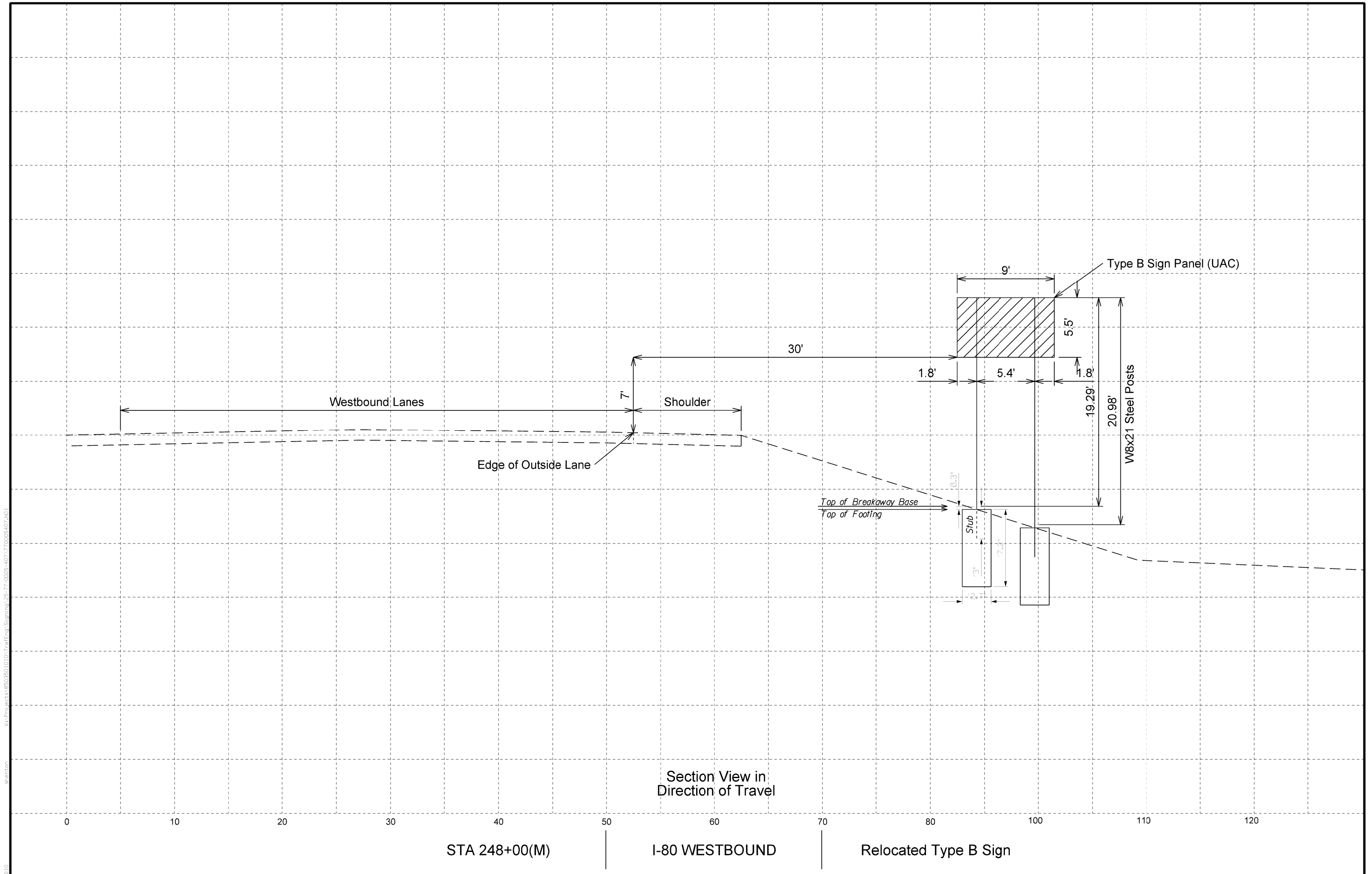
4/5/2010  
slenton  
I:\Projects\850350\0101\Traffic\Signage\25-77-000S-407\77000S-407.dwg



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skenton  
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4/5/2010 skenton \\s\Projects\1850350\1010\_Traffic\Signage\25-77-000S-407\7200S407.101





ANCHOR BOLT NOTES:

PROCEDURE FOR TIGHTENING ANCHOR BOLT NUTS ON STEEL ROADSIDE D.M.S. SUPPORT.

- 1) THIS WORK SHALL BE PERFORMED ONLY ON DAYS WITH WINDS LESS THAN 15 MPH. ALL TIGHTENING OF THE NUTS IS TO BE DONE IN THE PRESENCE OF THE INSPECTOR. ONCE THE TIGHTENING PROCEDURE IS STARTED IT MUST BE COMPLETED ON ALL OF THE BASE PLATE NUTS WITHOUT PAUSE OR DELAY.
- 2) PROPERLY SIZED WRENCHES DESIGNED FOR TIGHTENING NUTS AND/OR BOLTS SHALL BE USED TO AVOID ROUNDING OR OTHER DAMAGE TO THE NUTS. ADJUSTABLE END OR PIPE WRENCHES MAY NOT BE USED.
- 3) BASE PLATE, ANCHOR RODS AND NUTS ARE TO BE FREE OF ANY DIRT OR DEBRIS.
- 4) APPLY STICK WAX OR BEES WAX TO THE THREADS AND BEARING SURFACES OF THE ANCHOR BOLT, NUTS, AND WASHERS.
- 5) TIGHTEN TOP NUTS SO THEY FULLY CONTACT THE BASE PLATE. TIGHTEN LEVELING NUTS TO SNUG TIGHT CONDITION. SNUG TIGHT IS DEFINED AS THE FULL EFFORT OF ONE PERSON ON A WRENCH WITH A LENGTH EQUAL TO 14 TIMES THE BOLT DIAMETER BUT NOT LESS THAN 18 INCHES. APPLY THE FULL EFFORT AS CLOSE TO THE END OF THE WRENCH AS POSSIBLE. PULL FIRMLY BY LEANING BACK AND USING ENTIRE BODY WEIGHT ON THE END OF THE WRENCH UNTIL THE NUT STOPS ROTATING. USE A MINIMUM OF TWO SEPARATE PASSES OF TIGHTENING. SEQUENCE THE TIGHTENING IN EACH PASS SO THAT THE NUT ON THE OPPOSITE SIDE, TO THE EXTENT POSSIBLE, WILL BE SUBSEQUENTLY TIGHTENED UNTIL ALL OF THE NUTS IN THAT PASS HAVE BEEN TIGHTENED.
- 6) TIGHTEN TOP NUTS TO SNUG TIGHT AS DESCRIBED FOR THE LEVELING NUTS.
- 7) MATCH-MARK THE TOP NUTS AND BASE PLATE USING PAINT, CRAYON, OR OTHER APPROVED MEANS TO PROVIDE A REFERENCE FOR DETERMINING THE RELATIVE ROTATION OF THE NUT AND BASE PLATE DURING TIGHTENING. USING A STRIKING OR HYDRAULIC WRENCH, FURTHER TIGHTEN THE TOP NUTS IN TWO PASSES AS LISTED IN THE FOLLOWING TABLE. USE A SEQUENCE OF TIGHTENING IN EACH PASS SO THAT THE NUT ON THE OPPOSITE SIDE, TO THE EXTENT POSSIBLE, WILL BE SUBSEQUENTLY TIGHTENED UNTIL ALL NUTS IN THAT PASS HAVE BEEN TURNED. DO NOT ROTATE THE LEVELING NUT DURING THE TOP NUT TIGHTENING.

ANCHOR BOLT SIZE	FIRST PASS	SECOND PASS	TOTAL ROTATION
LESS THAN OR			
EQUAL TO 1½"φ	1/6 TURN	1/6 TURN	1/3 TURN

- 8) LUBRICATE, PLACE AND TIGHTEN THE JAM NUTS TO SNUG TIGHT.

STAINLESS STEEL BOLTING NOTE:

UNLESS OTHERWISE NOTED ON THE PLAN, ALL STAINLESS STEEL BOLTS AND U-BOLTS SHALL BE FURNISHED WITH STAINLESS STEEL REGULAR HEXAGONAL NUTS, JAM NUTS AND WASHERS UNDER BOTH HEADS AND NUTS.

STEEL NOTES:

ALL STEEL SHAPES, BARS, AND PLATES SHALL COMPLY WITH ASTM A36 EXCEPT MINOR PARTS APPROVED BY THE ENGINEER MAY COMPLY WITH ASTM A575 GRADE M1020. THE GALVANIZED METAL BAR GRATING INCLUDING BEARING BAR, CROSS BARS AND BANDING BARS SHALL COMPLY WITH THE REQUIREMENTS OF ASTM A1011 TYPE 2. ALL STEEL PIPE SHALL COMPLY WITH THE REQUIREMENTS OF ASTM A53 GRADE B, TYPE E OR S OR API 5L GRADE B. ALL ROUND HSS SHALL COMPLY WITH THE REQUIREMENTS OF ASTM A 500 GRADE B.

ALL STEEL SECTIONS SHALL BE HOT DIPPED GALVANIZED AFTER FABRICATION IN ACCORDANCE WITH ASTM A123. PROVIDE VENT HOLES FOR GALVANIZING.

ALL ANCHOR BOLT MATERIAL SHALL COMPLY WITH THE REQUIREMENTS OF IOWA DOT MATERIALS IM 453.08.

STEEL WELDING SHALL BE IN ACCORDANCE WITH THE CURRENT EDITION OF THE AWS SPECIFICATIONS D1.1, STRUCTURAL WELDING CODE-STEEL.

ULTRASONIC TESTING SHALL BE PREFORMED ON THE POST TO BASE PLATE WELDS.

THE ¾"φ A325 GALVANIZED BOLTS SHALL BE TENSIONED BY TURN OF THE NUT METHOD.

GENERAL NOTES:

ALL D.M.S. SUPPORTS ARE DESIGNED FOR 40.2 lb/ft² WIND PRESSURE ON MEMBERS AND SIGN PANELS.

ALL PIPES, SHAPES, AND PLATES SHALL BE STRUCTURAL STEEL COMPLYING WITH THE ASTM SPECIFICATIONS NOTED.

SHOP DRAWINGS SHALL BE SUBMITTED FOR REVIEW.

CLEAR DISTANCE FROM FACE OF CONCRETE TO THE NEAREST REINFORCING BAR SHALL BE 2" UNLESS OTHERWISE SHOWN.

THE ANCHOR BOLT ASSEMBLY SHALL BE CENTERED AT THE CENTER OF SHAFT AND SECURELY WIRED IN PLACE BEFORE CONCRETE IS PLACED.

THE FOOTING SHALL BE BACKFILLED PRIOR TO ERECTING SIGN SUPPORT.

DESIGN ALLOWABLE SOIL BEARING IS 1.0 TON PER SQ. FT.

ALL REINFORCING TO BE GRADE 60.

ALL CONCRETE TO BE CLASS "C" STRUCTURAL CONCRETE.

KEYWAY DIMENSIONS SHOWN ON THE PLANS ARE BASED ON NOMINAL DIMENSIONS UNLESS STATED OTHERWISE. IN ADDITION, THE BEVEL USED ON THE KEYWAY SHALL BE LIMITED TO A MAXIMUM OF 10 DEGREES FROM VERTICAL.

FOUNDATIONS AND ANCHOR BOLTS:

- 1) THE ELEVATION AT THE OF THE TOP OF THE FOUNDATION SHALL BE WITHIN 1 INCH OF PLAN ELEVATION.
- 2) ANCHOR BOLT GROUPS SHALL BE LOCATED ACCURATELY BY TEMPLATE OR OTHER POSITIVE MEANS, WITH CENTERS OF ADJACENT ANCHOR BOLT GROUPS WITHIN ¾ INCH OF THE CORRECT DISTANCE APART.
- 3) ANCHOR BOLTS SHALL BE PLUMB WITHIN ¼ INCH PER FOOT FROM VERTICAL.
- 4) ANCHOR BOLTS SHALL PROJECT ABOVE TOP OF FOUNDATION WITHIN ¼ INCH OF THE PLAN DIMENSION.
- 5) WELDING OR BENDING OF ANCHOR BOLTS SHALL NOT BE ALLOWED. THE CONTRACTOR SHALL OBTAIN A TEMPLATE FROM THE MANUFACTURER / FABRICATOR FOR PROPER PLACEMENT OF THE ANCHOR BOLTS.

COMPLETED STEEL STRUCTURE:

- 1) THE SUPPORT COLUMN SHALL BE PLUMB WITHIN ¼ INCH PER FOOT OF VERTICAL IN TWO PERPENDICULAR DIRECTIONS.
- 2) HORIZONTAL LINE BETWEEN CHORDS SHALL BE LEVEL WITHIN ¼ INCH PER FOOT OF HORIZONTAL.

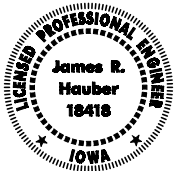
DESIGN STRESSES:

DESIGN STRESSES FOR MATERIALS ARE IN ACCORDANCE WITH A.A.S.H.T.O STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, SERIES OF 2001 WITH CURRENT INTERIMS.

SPECIFICATIONS:

DESIGN: A.A.S.H.T.O. STANDARD SPECIFICATIONS FOR STRUCTURAL SUPPORTS FOR HIGHWAY SIGNS, LUMINAIRES AND TRAFFIC SIGNALS, SERIES OF 2001 WITH CURRENT INTERIMS.  
CONSTRUCTION: IOWA D.O.T. STANDARD SPECIFICATIONS, SERIES 2001 PLUS APPLICABLE GENERAL SUPPLEMENTAL SPECIFICATIONS, DEVELOPMENTAL SPECIFICATIONS, SUPPLEMENTAL SPECIFICATIONS AND SPECIAL PROVISIONS SHALL APPLY TO CONSTRUCTION WORK ON THIS PROJECT.

STRUCTURAL DESIGN



I hereby certify that this engineering document was prepared by me or under my direct personal supervision and that I am a duly licensed Professional Engineer under the laws of the State of Iowa.

Signature: *James R. Hauber* Date: 3-22-10  
Printed or Typed Name: **James R. Hauber**

My license renewal date is December 31, 2010

Pages or sheets covered by this seal: V.I THRU V.5

DESIGN #	COUNTY	LOCATION	STATION
310	DALLAS	I-80 E.B.	1283+00
1310	POLK	IA 141 S.B.	54+00
1410	POLK	I-80 W.B.	245+20(M)
1510	POLK	I-235 E.B.	586+30
1610	POLK	I-80 W.B.	1281+00

DESIGN FOR  
STEEL ROADSIDE D.M.S.  
SUPPORT

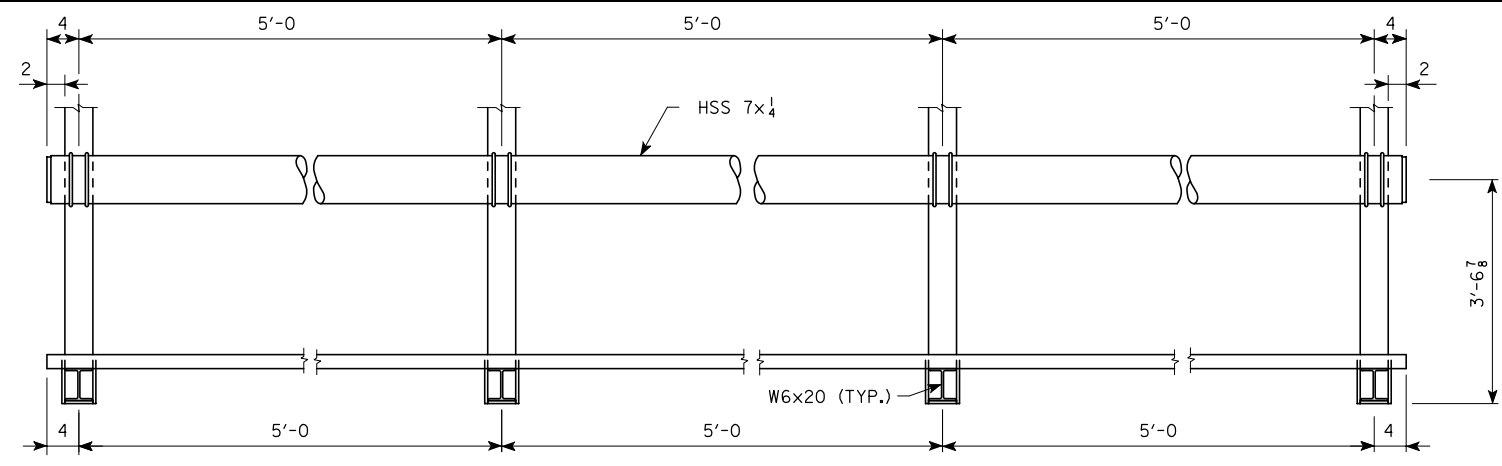
GENERAL NOTES

DALLAS/POLK COUNTY

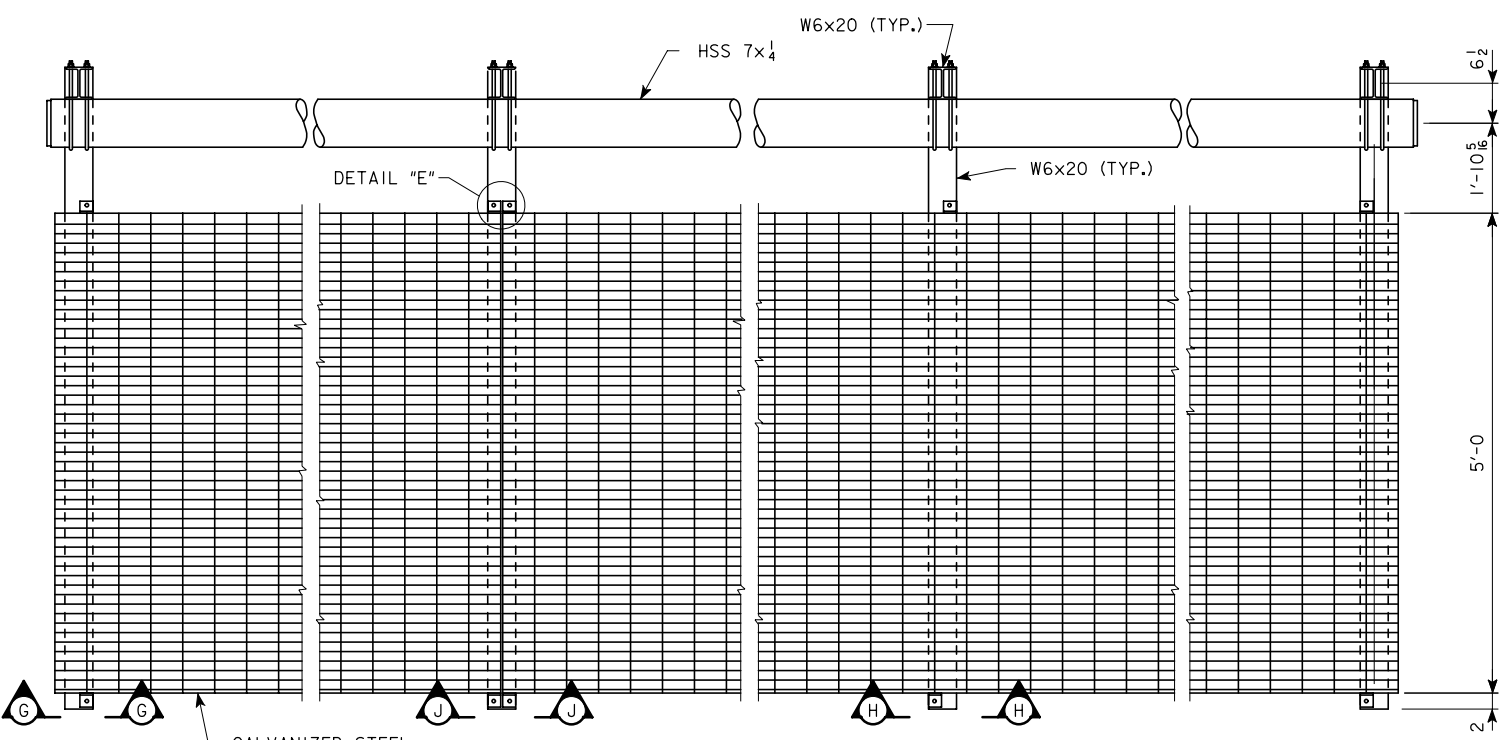
IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION  
DESIGN SHEET NO. 1 OF 5 FILE NO. 30516 DESIGN NO. SEE CHART

APRIL, 2010



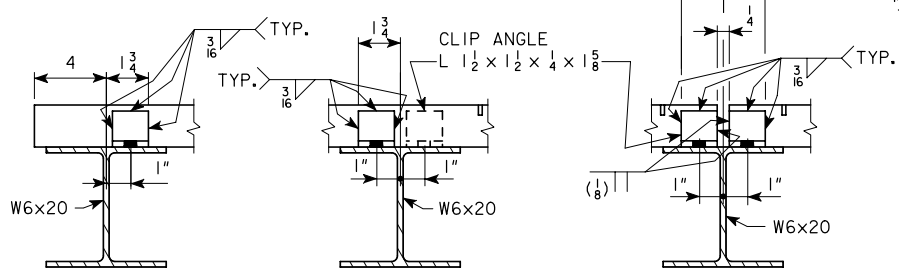


PART ELEVATION

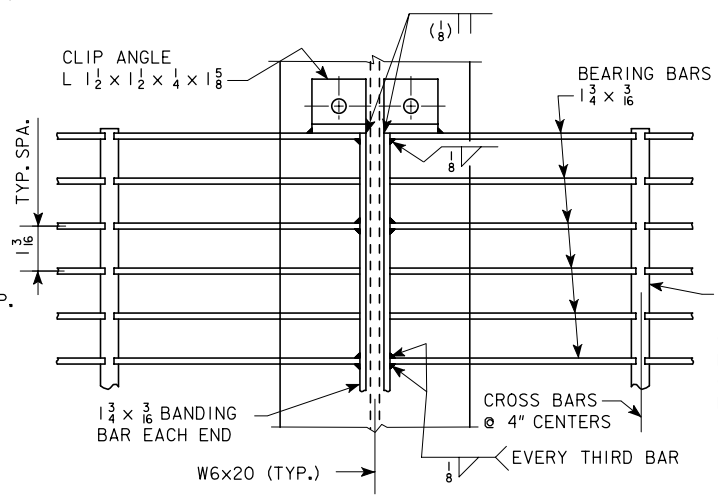


PART PLAN

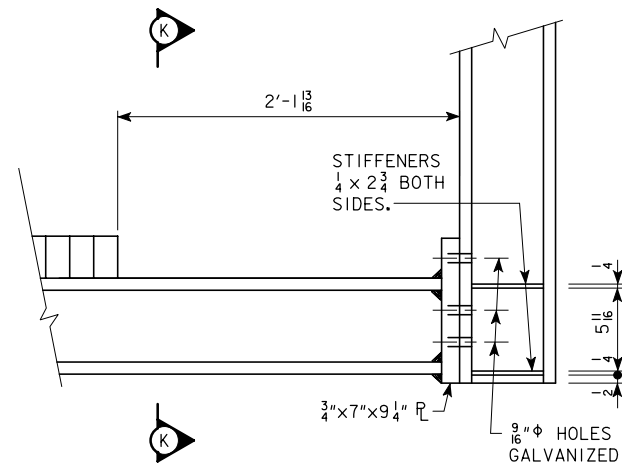
DESIGN #	COUNTY	LOCATION	STATION
310	DALLAS	I-80 E.B.	1283+00
1310	POLK	IA 141 S.B.	54+00
1410	POLK	I-80 W.B.	245+20(M)
1510	POLK	I-235 E.B.	586+30
1610	POLK	I-80 W.B.	1281+00



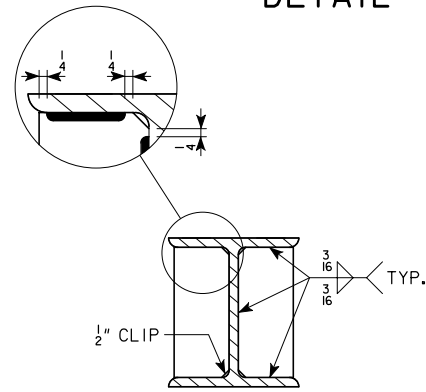
SECTION G-G SECTION H-H SECTION J-J



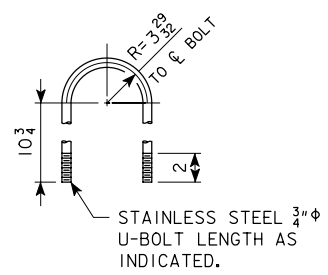
DETAIL "E"



DETAIL "F"

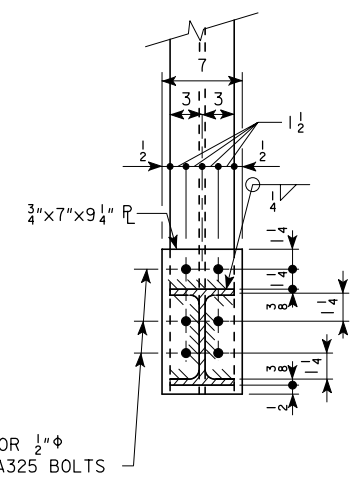


TYPICAL STIFFENER DETAIL

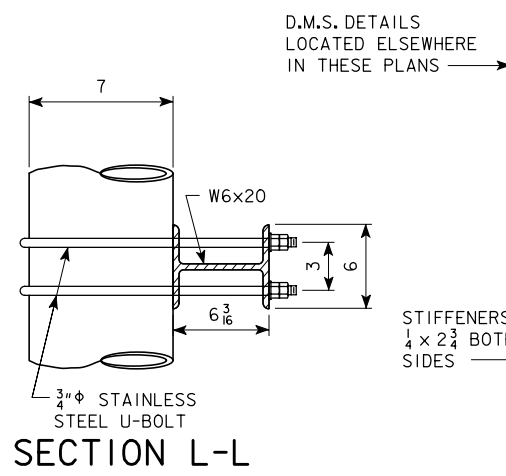


STAINLESS STEEL U-BOLT DETAIL

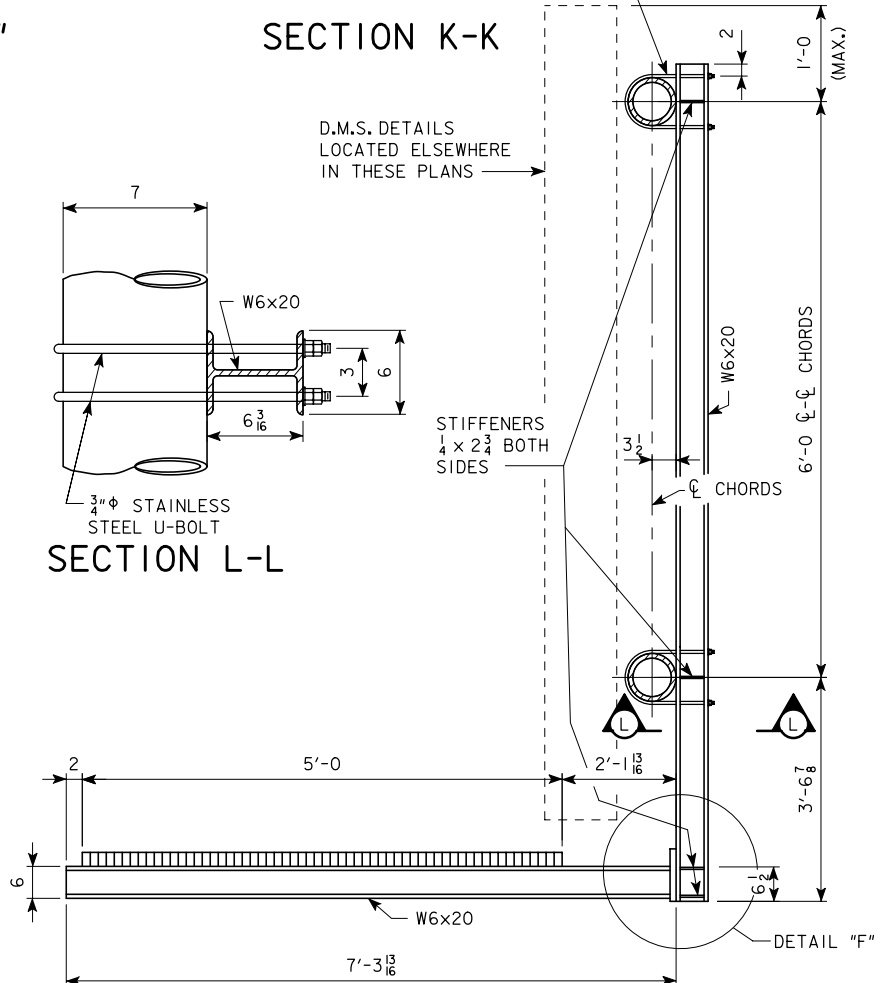
NOTE:  
 7/16" HOLE IN CLIP ANGLE AND 7/16" HOLE IN W6x20 FOR 3/8" GALVANIZED A325 BOLT. ADJUST CLIP SO GRATING BEARS ON BEAM.



SECTION K-K

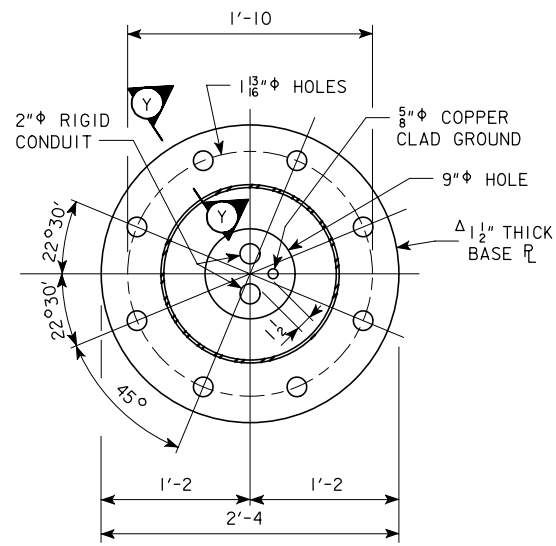


SECTION L-L

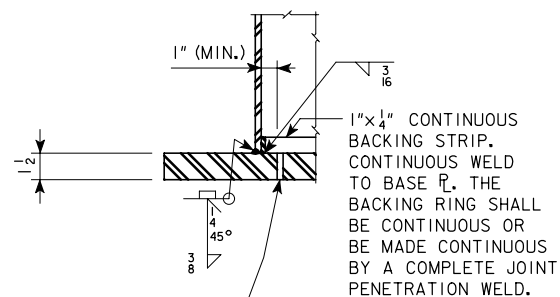


TYPICAL WORK PLATFORM SECTION

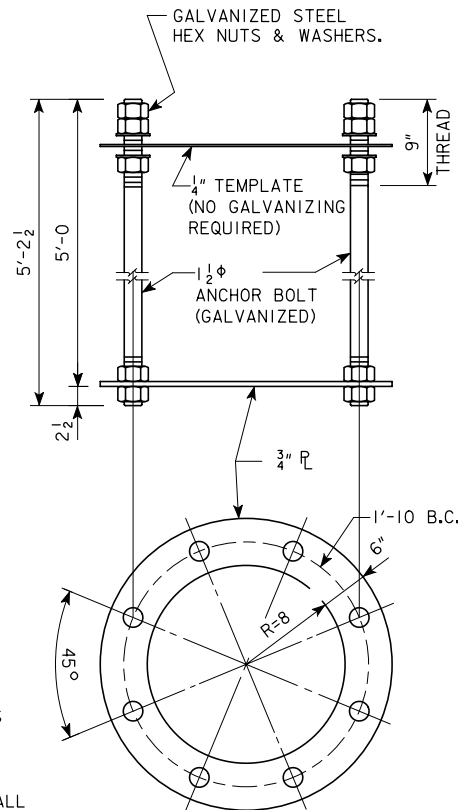
DESIGN FOR  
**STEEL ROADSIDE D.M.S. SUPPORT**  
**WORK PLATFORM DETAILS**  
 DALLAS/POLK COUNTY  
 APRIL, 2010  
 IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION  
 DESIGN SHEET NO. 3 OF 5 FILE NO. 30516 DESIGN NO. SEE CHART



SECTION X-X

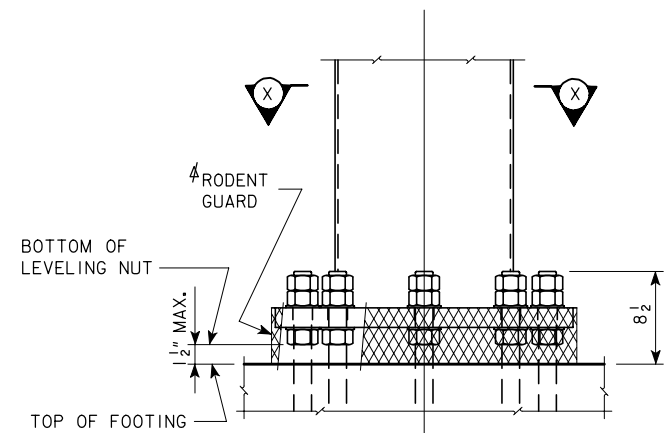


SECTION Y-Y



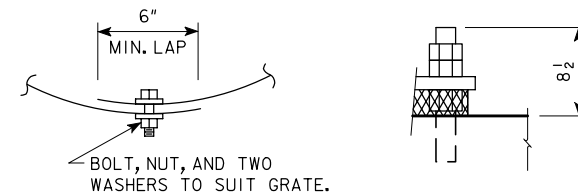
ANCHOR BOLT ASSEMBLY

(ALL ANCHOR BOLT MATERIAL SHALL COMPLY WITH THE REQUIREMENTS OF IOWA DOT MATERIALS I.M. 453.08.)



POST BASE DETAIL

RODENT GUARD ALTERNATE



RODENT GUARD CLOSURE DETAIL

A RODENT GUARD SHALL BE PLACED BETWEEN THE CONCRETE FOOTING AND THE BASE PLATE, SEE MATERIALS I.M. 443.01.

AS AN ALTERNATE STAINLESS STEEL STANDARD GRADE WIRE CLOTH, 1/4" MAXIMUM OPENING WITH A MINIMUM WIRE DIAMETER OF AWG NO. 16 WITH A MINIMUM 2" LAP. SECURE TO BASE PLATE AFTER ERECTION WITH 3/4" STAINLESS STEEL BANDING. THE RODENT GUARD SHALL NOT EXTEND ABOVE THE TOP OF THE BASE PLATE.

DESIGN #	COUNTY	LOCATION	STATION
310	DALLAS	I-80 E.B.	1283+00
1310	POLK	IA 141 S.B.	54+00
1410	POLK	I-80 W.B.	245+20(M)
1510	POLK	I-235 E.B.	586+30
1610	POLK	I-80 W.B.	1281+00

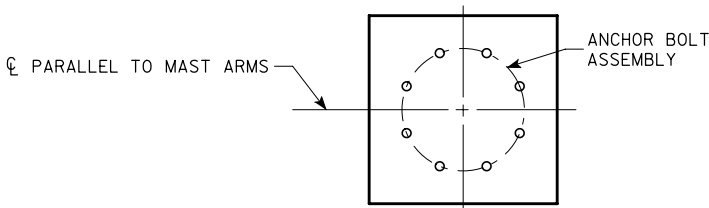
DESIGN FOR  
STEEL ROADSIDE D.M.S.  
SUPPORT

SIGN SUPPORT DETAILS

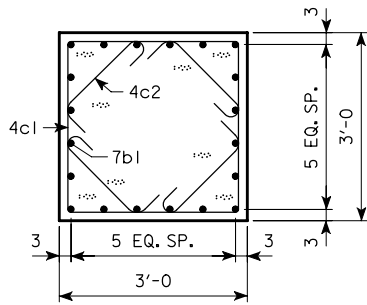
DALLAS/POLK COUNTY

APRIL, 2010

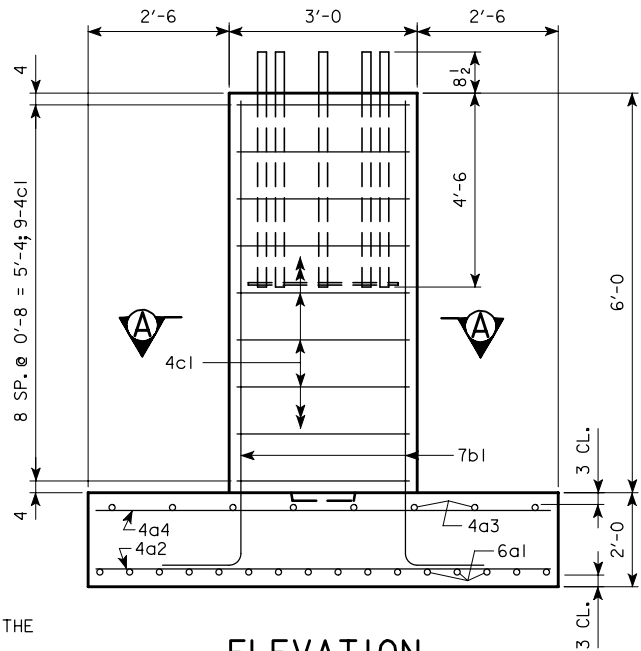
IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION  
DESIGN SHEET NO. 4 OF 5 FILE NO. 30516 DESIGN NO. SEE CHART



TOP VIEW

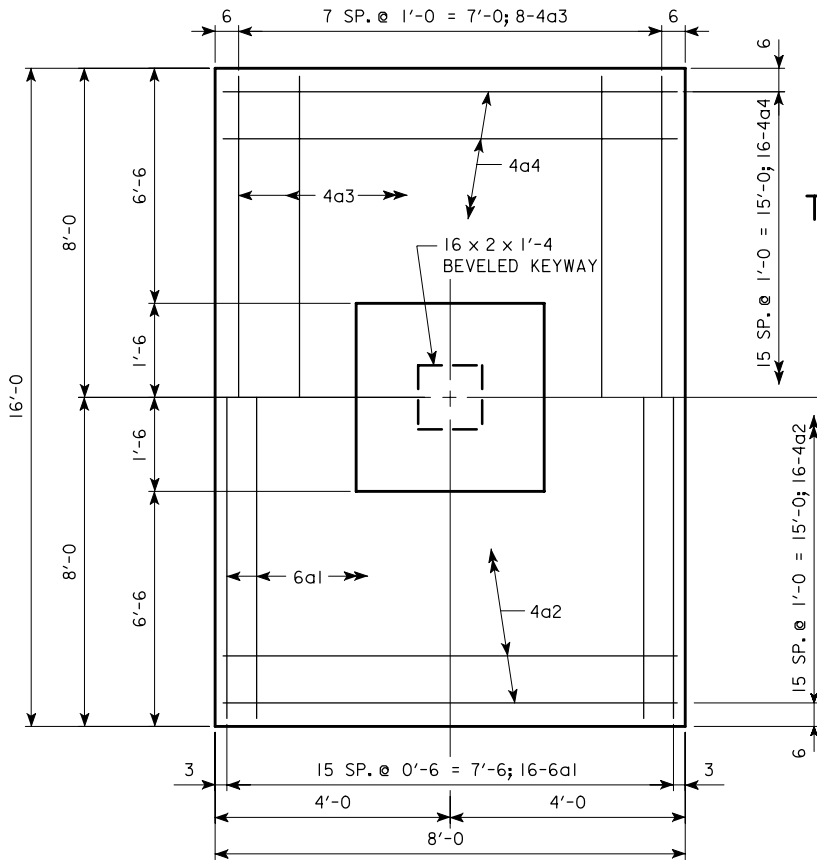


SECTION A-A



ELEVATION

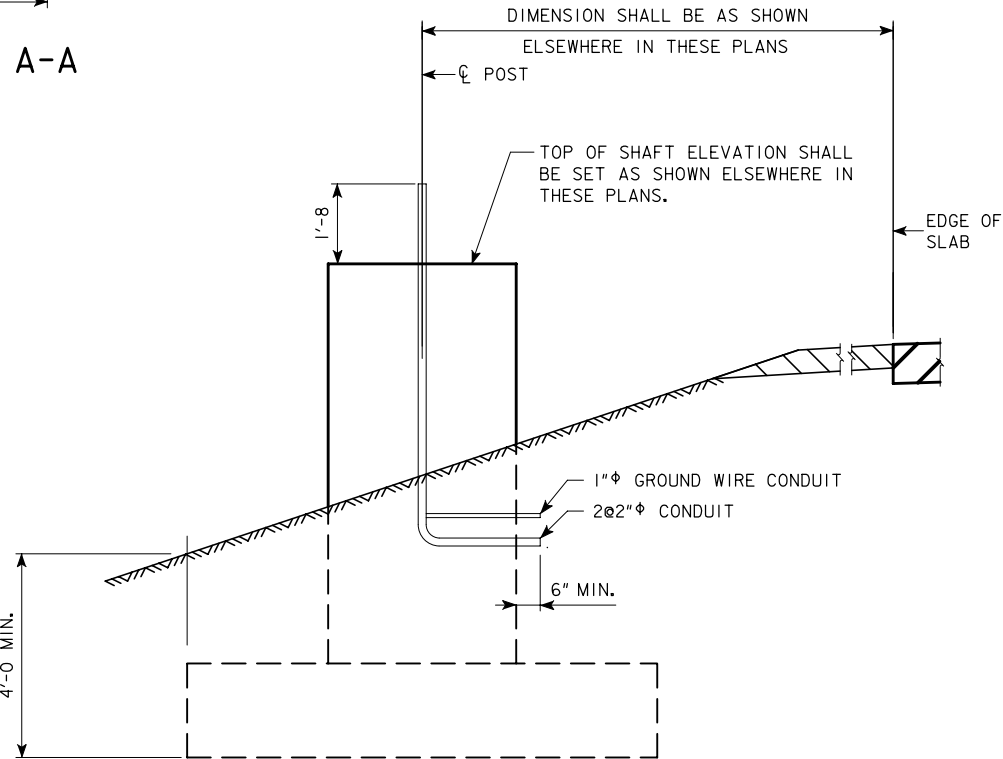
THE JOINT BETWEEN THE  
SHAFT AND FOOTING  
SHALL BE ROUGH.



FOOTING PLAN

TOP REINFORCING  
STEEL

BOTTOM REINFORCING  
STEEL

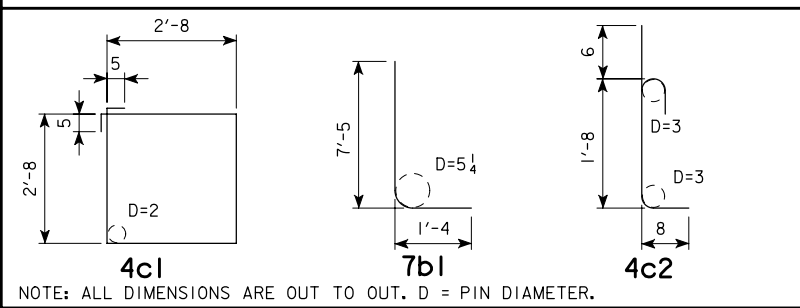


ELEVATION - TOP OF SHAFT  
AND BACKFILL

EPOXY-COATED REINFORCING BAR LIST

BAR	LOCATION	SHAPE	NO.	LENGTH	WEIGHT
6a1	FOOTING BOTT., LONGIT.	—	16	15'-8	377
4a2	FOOTING BOTT., TRANSV.	—	16	7'-8	82
4a3	FOOTING TOP, LONGIT.	—	8	15'-8	84
4a4	FOOTING TOP, TRANSV.	—	16	7'-8	82
7b1	FOOTING TO SHAFT DOWEL	L	20	8'-9	358
4c1	SHAFT HOOPS	□	9	11'-6	69
4c2	SHAFT TIES	⌋	36	2'-10	68
REINFORCING STEEL - EPOXY COATED TOTAL (LBS.)					1120

BENT BAR DETAILS



ESTIMATED CONCRETE  
QUANTITIES

(ONE FOOTING)	
SHAFT	2.0
FOOTING	9.5
TOTAL - CU. YDS.	11.5

FOOTING ESTIMATED QUANTITIES

(ONE FOOTING)		
ITEM	UNIT	QUANTITY
STRUCTURAL CONCRETE	CU. YDS.	11.5
REINFORCING STEEL-EPOXY COATED	LBS.	1120

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DESIGN FOR  
STEEL ROADSIDE D.M.S.  
SUPPORT

FOOTING DETAILS

DALLAS/POLK COUNTY

IOWA DEPARTMENT OF TRANSPORTATION - HIGHWAY DIVISION  
DESIGN SHEET NO. 5 OF 5 FILE NO. 30516 DESIGN NO. SEE CHART